

CONVEYOR AND PROCESS BELTS
TECHNICAL DATA SHEET
CODE NA-966
TYPE
3M18 U0-U-G60 MF
COMPOSITION

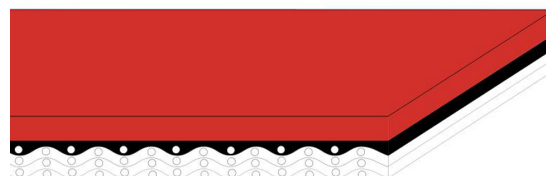
Conveying surface	Material	Natural elastomer	
	Thickness	6.00 mm	0.236 in.
	Surface pattern	Smooth	
	Colour	Purple	
	Coefficient of friction	HF	
Textile carcass	Material	Polyester (PET)	
	Plies no.	3	
	Weft type	Rigid	
Driving surface	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	--- mm	--- in.
	Surface pattern	Fabric	
	Colour	White	

TECHNICAL SPECIFICATIONS

Total thickness		7.30 mm	0.29 in.
Weight		8.30 kg/m ²	1.69 lbs./sq.ft
Elongation at 1%		18 N/mm	103.0 lbs./in.
Max. admissible pull		36 N/mm	205.6 lbs./in.
Temperature resistance ⁽¹⁾	min.	-20 °C	-4 °F
	max.	100 °C	212 °F
⁽¹⁾ use of the belt with limit values may reduce its life			
Minimum roller diameter ⁽²⁾			
■ Knife edge		no	
■ Bending roller		100 mm	3.9 in.
■ Counter-bending roller		140 mm	5.5 in.
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended			
Coefficient of friction on driving surface			
■ Raw steel sheet		0.20 [-]	
■ Laminated plastic/wood		0.25 [-]	
■ Steel roller		0.20 [-]	
■ Rubberized roller		0.30 [-]	
Max. production width		1200 mm	47 in.

SUITABLE FOR

Corrugated carton: flexo-folding


FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances (see file available on line)	8

COMPLIANCES

REACH Regulation EC 1907/2006 and amendments

NOTES

Issue: 24-07-2009

Last Update: 23-06-2016

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA-966** TYPE **3M18 U0-U-G60 MF**

• Recommended joining procedure **SKIVED JOINT '4'**



Check our general catalogue to get further info on CHIORINO joining methods.

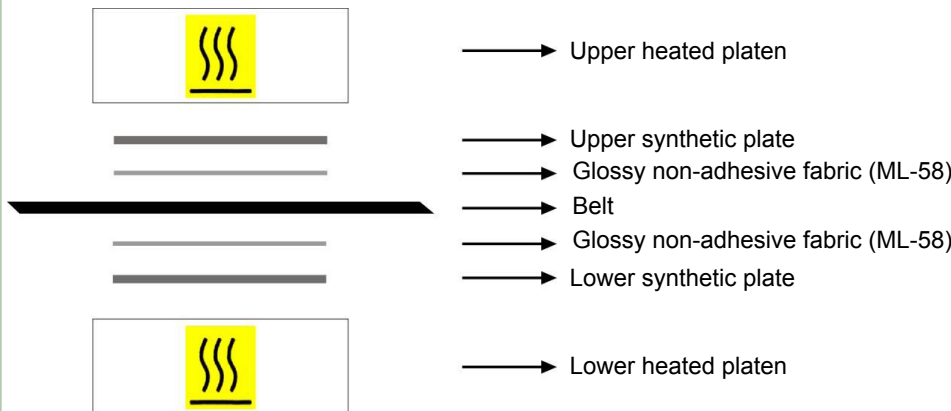
• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	7,6	90	Straight	1.5-14	---	0	18,50	122	---	25	11,10	150
B300 SA	---	---	---	---	---	---	---	---	---	---	---	---

• Guide to the use of adhesives

Pour the AD cement with the C hardener (pot-life 2-3 hours) and apply the mix to the skives of the top cover.
 Pour the I hardener with the R cement (pot-life 2 hours) and apply the mix to the skives of the pulley side.
 Let dry for 5 minutes then match the ends caring for perfect alignment.
 Press according to parameters per the "pressing value" chart.
 To ensure best joint strength allow 24 hours after pressing, prior to tensioning or running.
 Kit: MF

• Layout of components



Press settings	
Upper platen temperature	100 °C
Lower platen temperature	100 °C
Curing time in press	20 min.
Driving torque	30
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

Issue: 23-05-2007

Last Update: 30-01-2014

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.