

CONVEYOR AND PROCESS BELTS
TECHNICAL DATA SHEET

CODE	NA-731	TYPE	2M12 V5-V10 AGR N
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COMPOSITION		
Conveying surface	Material	PVC 60 Sh.A (±5)
	Thickness	1.00 mm 0.039 in.
	Surface pattern	Smooth
	Colour	Black
	Coefficient of friction	MF
Textile carcass	Material	Polyester (PET)
	Plies no.	2
	Weft type	Rigid
Driving surface	Material	PVC 60 Sh.A (±5)
	Thickness	0.50 mm 0.020 in.
	Surface pattern	PN
	Colour	Black



TECHNICAL SPECIFICATIONS			
Total thickness		3.00 mm	0.12 in.
Weight		3.40 kg/m ²	0.69 lbs./sq.ft
Elongation at 1%		12 N/mm	69.0 lbs./in.
Max. admissible pull		24 N/mm	137.0 lbs./in.
Temperature resistance ⁽¹⁾	min.	-15 °C	5 °F
	max.	60 °C	140 °F
⁽¹⁾ Use of the belt with limit values may reduce its life.			
Minimum radius / diameter ⁽²⁾			
■ Knife edge minimum radius			no
■ Bending roller min. diameter		80 mm	3.15 in.
■ Counter-bending roller min. diameter		120 mm	4.72 in.
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.			
Coefficient of friction on driving surface			
■ Raw steel sheet			---
■ Laminated plastic/wood			---
■ Steel roller		0.40 [-]	
■ Rubberized roller		0.60 [-]	
Max. production width		2000 mm	79 in.

SUITABLE FOR
Fruits and vegetables

FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	no
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances (see file available on line)	3

COMPLIANCES
REACH Regulation EC 1907/2006 and amendments

NOTES
Better resistance to low temperatures than the standard PVC belts.

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DISCLAIMER
 The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

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Recommended joining procedure **SINGLE Z**



Other joining methods can be used:

- DIAGONAL SINGLE Z
- DOUBLE Z
- SKIVED JOINT '2'
- STEP

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

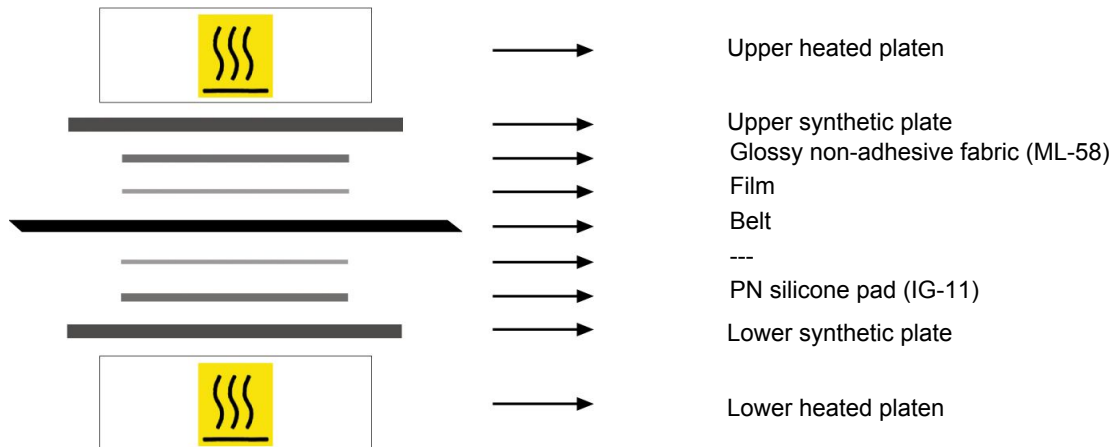
Press settings	
Upper platen temperature	170 °C
Lower platen temperature	170 °C
Temperature gauge setting	170 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC-28 - Black PVC film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

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