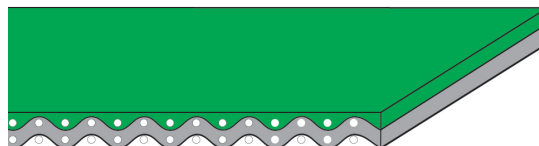


CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE	NA-1289		TYPE	2M12 U0-U2 SP	
COMPOSITION					
Conveying surface	Material	Polyurethane (TPU)			
	Thickness	0.20 mm	0.008 in.		
	Surface pattern	Smooth			
	Colour	Green			
	Coefficient of friction	LF			
Textile carcass	Material	Polyester (PET)			
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric with polyurethane (TPU) impregnation			
	Thickness	---	mm	---	in.
	Surface pattern	Fabric			
	Colour	White			
TECHNICAL SPECIFICATIONS					
Total thickness	1.50 mm	0.06 in.			
Weight	1.50 kg/m ²	0.31 lbs./sq.ft			
Elongation at 1%	8 N/mm	46.0 lbs./in.			
Max. admissible pull	16 N/mm	91.4 lbs./in.			
Temperature resistance ⁽¹⁾	min.	-20 °C	-4 °F		
	max.	100 °C	212 °F		
⁽¹⁾ Use of the belt with limit values may reduce its life.					
Minimum radius / diameter ⁽²⁾					
■ Knife edge minimum radius	6 mm	0,24 in.			
■ Bending roller min. diameter	12 mm	0.47 in.			
■ Counter-bending roller min. diameter	16 mm	0.63 in.			
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.					
Coefficient of friction on driving surface					
■ Raw steel sheet	0.20 [-]				
■ Laminated plastic/wood	0.25 [-]				
■ Steel roller	0.20 [-]				
■ Rubberized roller	0.30 [-]				
Max. production width	3600 mm	142 in.			
SUITABLE FOR					
Textile: nonwoven					
Wood: MDF particle board panels					
Paper industry: tissue					
Packaging					
Materials handling					
Mechanical industry					
Postal automation					
FEATURES					
Humidity influence					no
Suitable to metal detector					yes
Permanent antistatic dynamically (UNI EN ISO 21179)					yes
Static conductivity (UNI EN ISO 284)					no
Conveying on skid bed					yes
Conveying on rollers					yes
Conveying on skid bed on top and return					no
Troughed conveying					no
Swan neck conveying					no
Inclined conveying					no
Accumulators belts					yes
Curved conveyor					no
Chemical resistances (see file available on line)					5
COMPLIANCES					
REACH Regulation EC 1907/2006 and amendments					
NOTES					
Issue: 15-10-2015					
Last Update: 23-06-2016					
DISCLAIMER					
The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.					



CODE **NA-1289** TYPE **2M12 U0-U2 SP**

Recommended joining procedure **SINGLE Z**



Other joining methods can be used:

- DIAGONAL SINGLE Z
- DOUBLE Z
- SKIVED JOINT '1'
-

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

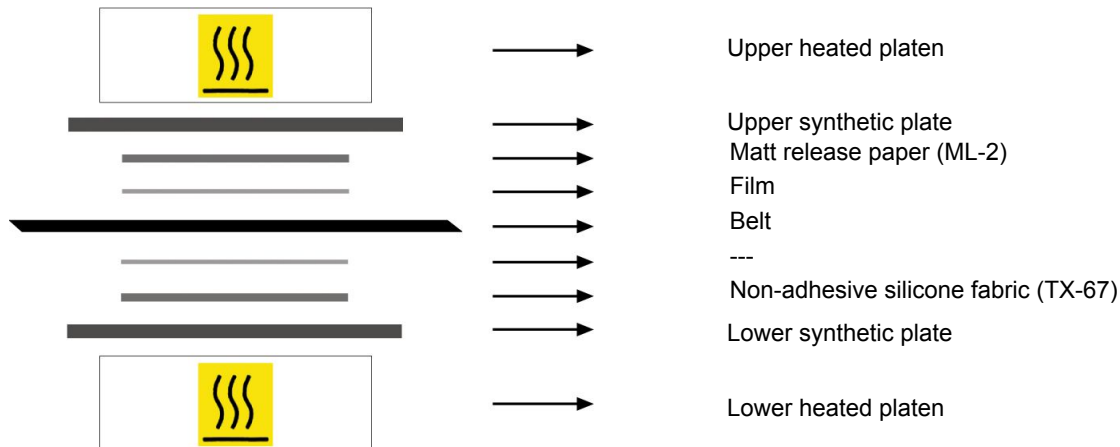
Press settings	
Upper platen temperature	155 °C
Lower platen temperature	155 °C
Temperature gauge setting	155 °C
Curing time in press	3 min.
Pressure	2 bar
Film	TC-31 - Green PU film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

Issued: 17-11-2015

Last Update: 17-11-2015

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