

**CONVEYOR AND PROCESS BELTS**
**TECHNICAL DATA SHEET**

<b>CODE</b>	<b>NA-1073</b>	<b>TYPE</b>	<b>XM-3 E/U10 blue</b>
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COMPOSITION	
Conveying surface	Material: Polyurethane (TPU)
	Thickness: 1.00 mm 0.039 in.
	Surface pattern: Smooth
	Colour: Blue
	Coefficient of friction: HF
Textile carcass	Material: PET layer 0.35 mm 0.014 in.
	Plies no.: ---
	Weft type: Rigid
Driving surface	Material: Polyester (PET) fabric
	Thickness: --- mm --- in.
	Surface pattern: Fabric
	Colour: Grey



TECHNICAL SPECIFICATIONS			
Total thickness	2.70 mm	0.11 in.	
Weight	2.60 kg/m <sup>2</sup>	0.53 lbs./sq.ft	
Elongation at 1%	20 N/mm	114.0 lbs./in.	
Max. admissible pull	30 N/mm	171.3 lbs./in.	
Temperature resistance <sup>(1)</sup>	min.	-30 °C	-22 °F
	max.	110 °C	230 °F
<sup>(1)</sup> Use of the belt with limit values may reduce its life.			
Minimum radius / diameter <sup>(2)</sup>			
■ Knife edge minimum radius	no		
■ Bending roller min. diameter	100 mm	3.94 in.	
■ Counter-bending roller min. diameter	180 mm	7.09 in.	
<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended.			
Coefficient of friction on driving surface			
■ Raw steel sheet	0.20 [-]		
■ Laminated plastic/wood	0.25 [-]		
■ Steel roller	0.20 [-]		
■ Rubberized roller	0.30 [-]		
Max. production width	1500 mm	59 in.	

**SUITABLE FOR**

Ceramic: rotary printer machines

FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances (see file available on line)	5

**COMPLIANCES**

REACH Regulation EC 1907/2006 and amendments

**NOTES**

- Minimum initial tension 0.2%
- To avoid stressing the mechanical parts, it is advised not to overcome the value of 0.8%

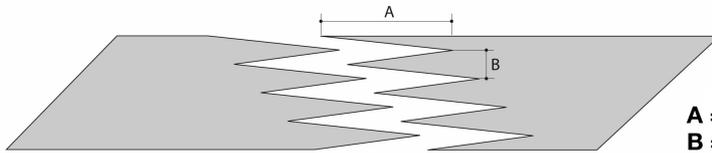
Issue: 18-09-2013

Last Update: 23-06-2016

**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE	NA-1073	TYPE	<b>XM-3 E/U10 blue</b>
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**Recommended joining procedure**      **DIAGONAL SINGLE Z**


**A = 110 mm**  
**B = 20 mm**

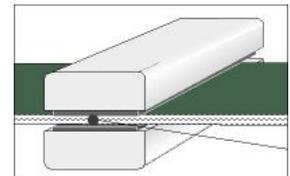
**Other joining methods can be used:**

Check our general catalogue to get further info on CHIORINO joining methods.

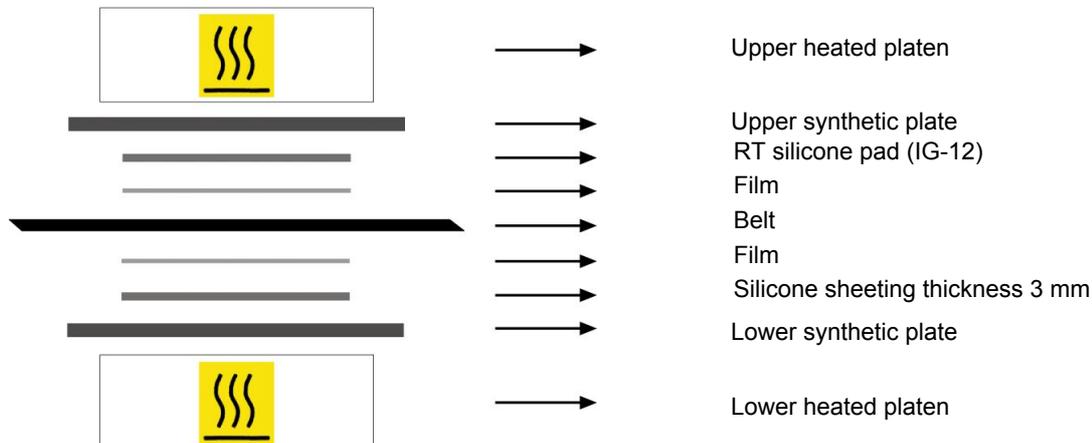
**• Pressing**
**Heating press    P \ PL \ PLS**

Press settings	
Upper platen temperature	160 °C
Lower platen temperature	120 °C
Temperature gauge setting	145 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC-553 - Film PU HP blue S
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

**• Layout of components**

**• Notes**

**Conveying side:** one TS-109 gauzes between the PU foil (TC-553) and the belt.

**Driving side:** one reinforced film TC-10 with 130 mm length.

The gauzes should be as long as the finger tips or longer.

Issued: 13-10-2011

Last Update: 20-03-2014

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