

**CODE NA-1034**
**TYPE**
**PT1.0 0-U4**
**COMPOSITION**

<b>Conveying surface</b>	Material	Polyurethane (TPU)	
	Thickness	0.4 mm	0.016 in.
	Surface pattern	Matt surface	
	Colour	Green	
	Coefficient of friction	HF	
<b>Textile carcass</b>	Material	Polyester (PET)	
	Plies no.	1	
	Weft type	Rigid	
<b>Driving surface</b>	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	--- mm	--- in.
	Surface pattern	Fabric	
	Colour	Black	

**TECHNICAL SPECIFICATIONS**

Total thickness	1.00 mm	0.04 in.
Weight	1.00 kg/m <sup>2</sup>	0.20 lbs./sq.ft
Elongation at 1%	5 N/mm	29.0 lbs./in.
Max. admissible pull	5 N/mm	28.6 lbs./in.
Temperature resistance <sup>(1)</sup>	min.	-20 °C -4 °F
	max.	+100 °C 212 °F

<sup>(1)</sup> Use of the belt with limit values may reduce its life.

**Minimum roller diameter <sup>(2)</sup>**

■ Knife edge	no
■ Bending roller	10 mm 0.4 in.
■ Counter-bending roller	20 mm 0.8 in.

<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended.

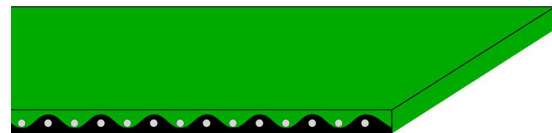
**Coefficient of friction on driving surface**

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width 1500 mm 59 in.

**SUITABLE FOR**

Corrugated carton: loading and conveying  
 Corrugated carton: feeding  
 Paper industry: cutters  
 Printing and graphic: wrapping / binding


**FEATURES**

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances (see file available on line)	5

**COMPLIANCES**

REACH Regulation EC 1907/2006 and amendments

**NOTES**

Issue: 04-09-2009

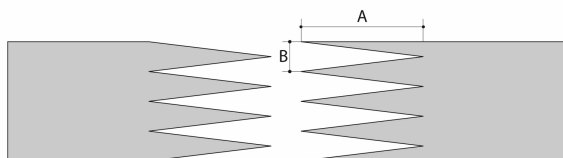
Last Update: 23-06-2016

**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

<b>CODE</b>	NA-1034	<b>TYPE</b>	<b>PT1.0 0-U4</b>
-------------	---------	-------------	-------------------

<b>Recommended joining procedure</b>	MICRO Z
--------------------------------------	---------



**A = 30 mm**  
**B = 6 mm**

**Other joining methods can be used:**

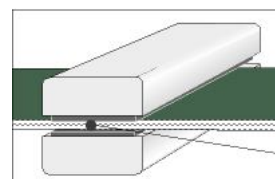
Check our general catalogue to get further info on CHIORINO joining methods.

**• Pressing**

**Heating press P \ PL \ PLS**

Press settings	
Upper platen temperature	155 °C
Lower platen temperature	155 °C
Temperature gauge setting	155 °C
Curing time in press	3 min.
Pressure	3 bar
Film	none
Cement	---

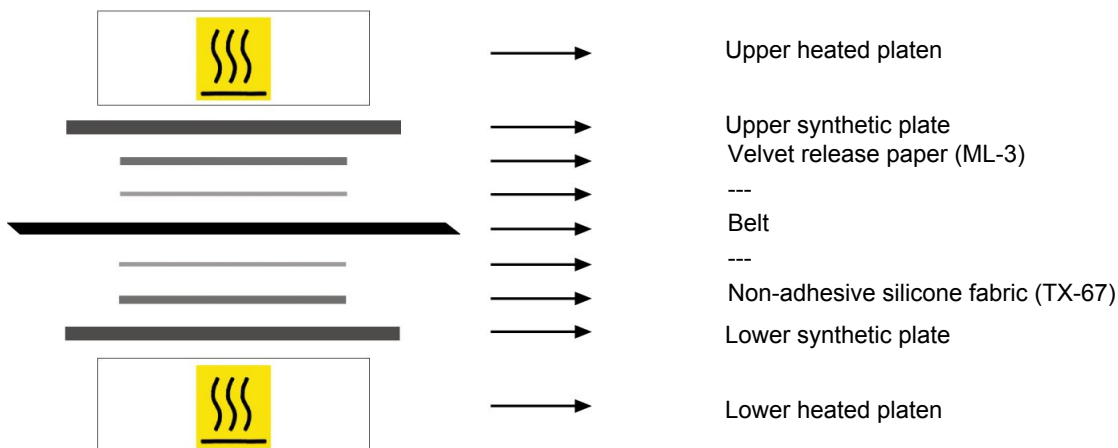
1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.

3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

**• Layout of components**



**• Notes**

Issued: 29-01-2010

Last Update: 30-01-2014

**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

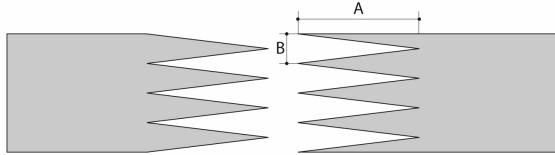
CODE **NA-1034**

TYPE

**PT1.0 0-U4**

**• Recommended jointing procedure**

**“F35 FAST JOINT” MICRO Z**



**A = 35 mm**  
**B = 5 mm**

Other jointing methods can be used:

**“FAST JOINT” MICRO Z**

Check our general catalogue to get further info on CHIORINO jointing methods.

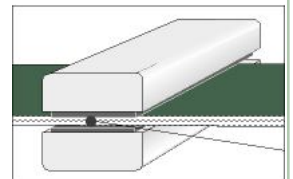
**• Pressing**

**Heating press P50 FJ**

**Advice for the press adjustment:**

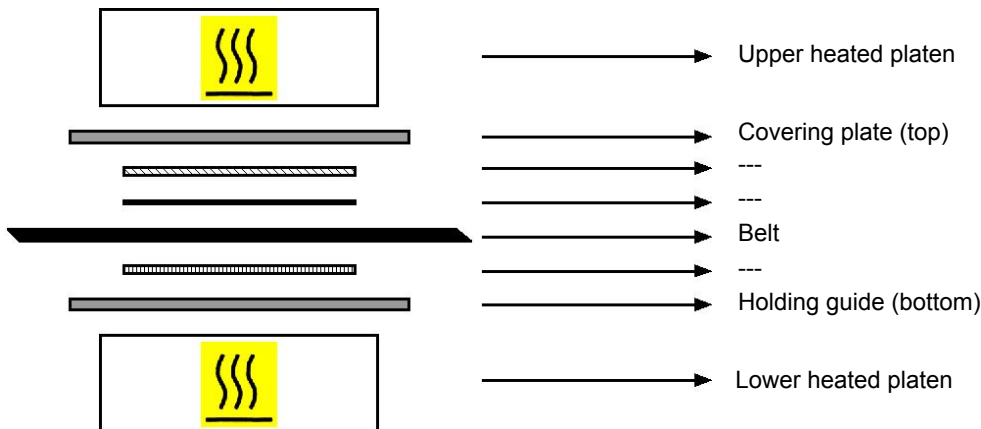
Press settings	
Upper platen temperature	180 °C
Lower platen temperature	180 °C
Temperature gauge setting	--- °C
Curing time in press	3 min.
Cooling time	7 min.

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

**• Layout of components**



**• Notes**

The cooling time is approximate.  
The belt shall not be removed from the press while the temperature is still high to prevent damages to the splice.

Issue: 18-11-2008

Last Update: 12-11-2010

**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.