

**CODE CG-197**
**TYPE**
**PT0.9 0-0 N**
**COMPOSITION**

<b>Conveying surface</b>	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	--- mm	--- in.
	Surface pattern	Fabric	
	Colour	Grey	
	Coefficient of friction	LF	

<b>Textile carcass</b>	Material	Polyester (PET) - polyamide (PA)	
	Plies no.	2	
	Weft type	Combined	

<b>Driving surface</b>	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	--- mm	--- in.
	Surface pattern	Fabric	
	Colour	Black	

**TECHNICAL SPECIFICATIONS**

Total thickness		0.90 mm	0.04 in.
Weight		0.90 kg/m <sup>2</sup>	0.18 lbs./sq.ft
Elongation at 1%		5 N/mm	29.0 lbs./in.
Max. admissible pull		10 N/mm	57.1 lbs./in.
Temperature resistance <sup>(1)</sup>	min.	-20 °C	-4 °F
	max.	+100 °C	212 °F

<sup>(1)</sup> Use of the belt with limit values may reduce its life.

Minimum roller diameter <sup>(2)</sup>			
■ Knife edge		no	
■ Bending roller		10 mm	0.4 in.
■ Counter-bending roller		20 mm	0.8 in.

<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface			
■ Raw steel sheet		0.20 [-]	
■ Laminated plastic/wood		0.25 [-]	
■ Steel roller		0.20 [-]	
■ Rubberized roller		0.30 [-]	

Max. production width	1200 mm	47 in.
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**SUITABLE FOR**

Printing and graphic: rotary printer page folding


**FEATURES**

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances (see file available on line)	5

**COMPLIANCES**

REACH Regulation EC 1907/2006 and amendments

**NOTES**

Issue: 19-07-2010

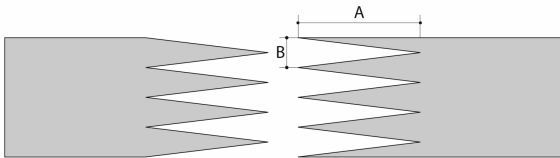
Last Update: 23-06-2016

**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

<b>CODE</b>	<b>CG-197</b>	<b>TYPE</b>	<b>PT0.9 0-0 N</b>
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<b>Recommended joining procedure</b>	<b>MICRO Z</b>	<b>Other joining methods can be used:</b> <b>SINGLE Z</b>
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**A = 30 mm**  
**B = 6 mm**

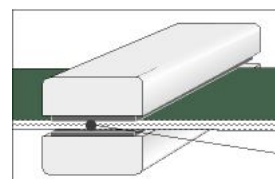
Check our general catalogue to get further info on CHIORINO joining methods.

**• Pressing**

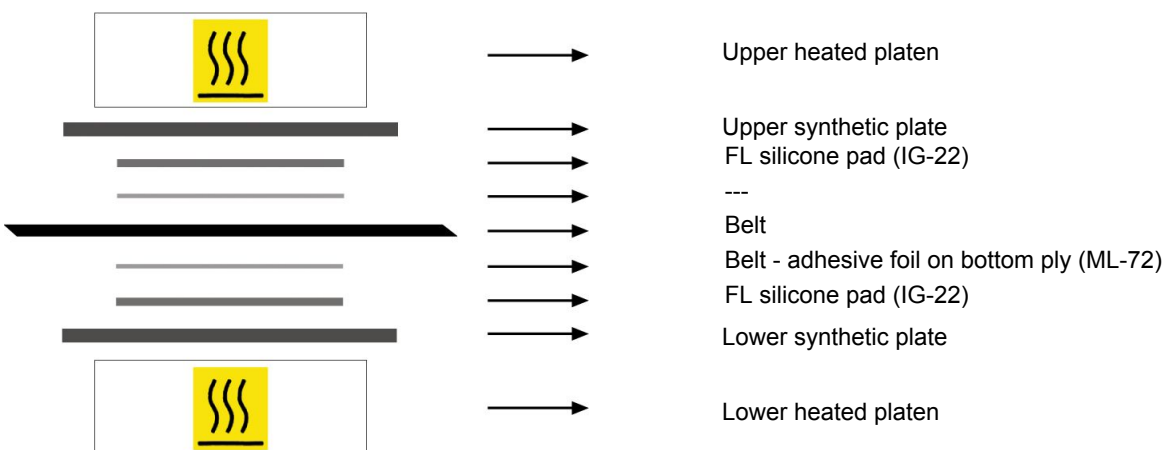
**Heating press P \ PL \ PLS**

<b>Press settings</b>	
Upper platen temperature	155 °C
Lower platen temperature	155 °C
Temperature gauge setting	155 °C
Curing time in press	3 min.
Pressure	1,5 bar
Film	none
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.
2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.



**• Layout of components**



**• Notes**

Issued: 23-09-2009

Last Update: 30-01-2014

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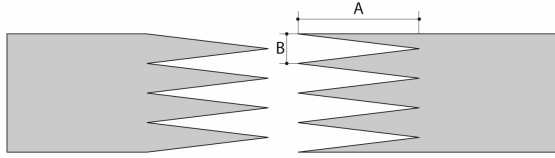
CODE **CG-197**

TYPE

**PT0.9 0-0 N**

• Recommended jointing procedure **"F35 FAST JOINT" MICRO Z**

Other jointing methods can be used:



**A = 35 mm**  
**B = 5 mm**

Check our general catalogue to get further info on CHIORINO jointing methods.

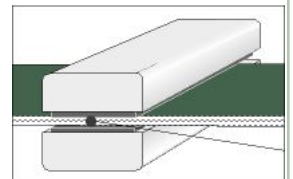
• Pressing

Heating press **P50 FJ**

Advice for the press adjustment:

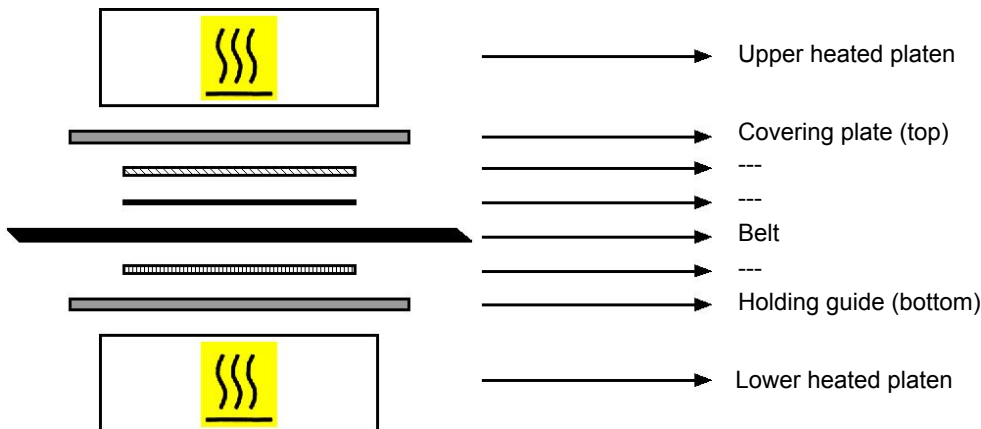
Press settings	
Upper platen temperature	180 °C
Lower platen temperature	180 °C
Temperature gauge setting	180 °C
Curing time in press	2 min.
Cooling time	10 min.

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.  
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

Issue: 23-09-2009

Last Update: 12-11-2010

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