

## **CONVEYOR AND PROCESS BELTS**

## **TECHNICAL DATA SHEET**

# **EL2-U10 FL**

COMPOSITION						
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	Material	Polyurethane (TPU)				
Conveying surface	Thickness	0.50	mm	0.020	in.	
	Surface pattern	FL				
	Colour	Green				
	Coefficient of friction	MF				
<b>Textile</b> carcass	Material					
	Plies no.					
	Weft type					
	Material					
<b>Driving</b> <b>surface</b>	Thickness	0.50	mm	0.020	in.	
	Surface pattern	FL				
	Colour	Black				

TECHNICAL SPECIFICATIONS					
Total thickness	1.00	mm	0.04	in.	
Weight	1.20	kg/m²	0.24	lbs./sq.ft	
Elongation at 8%	2	N/mm	11.0	lbs./in.	
Max. admissible pull	2	N/mm	11.0	lbs./in.	
Temperature resistance (1)	min.	-20	°C	-4	°F
resistance (1)	max.	60	°C	140	°F
(1) Use of the belt with limit	values may re	duce its lif	e.		

Minimum radius / diameter (2) ■ Knife edge minimum radius no 10 mm 0.39 in. ■ Bending roller min. diameter ■ Counter-bending roller min. diameter 15 mm 0.59 in. (2) The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on drivin	g surface	
Raw steel sheet	0.40 [-]	
Laminated plastic/wood	0.50 [-]	
■ Steel roller	0.40 [-]	
Rubberized roller	0.60 [-]	
Max. production width	2000 mm	79 in.

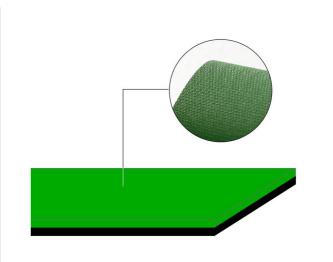
# SUITABLE FOR

Paper industry: cutters Printing and graphic: stacking Printing and graphic: gathering

Printing and graphic: wrapping / binding

Packaging Check weighers

Postal automation Industrial laundries



FEATURES	
Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	5

## COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments FDA (Food and Drug Administration)



Last Update: 12-12-2018

**NOTES** 

PRODUCT CODE NA96

**DISCLAIMER** 

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



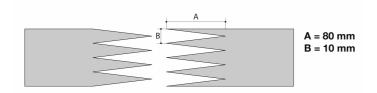
### **CONVEYOR AND PROCESS BELTS**

#### JOINING TECHNICAL DATA SHEET

# **EL2-U10 FL**

## Recommended joining procedure

#### SINGLE Z - 80 x 10 mm



### Other joining methods can be used:

DIAGONAL SINGLE Z MICRO Z - 30 x 6 mm OVERLAP BUTT SPLICE

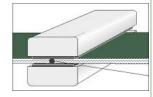
Check our general catalogue to get further info on CHIORINO joining methods.

#### Pressing

# Heating press P\PL\PLS

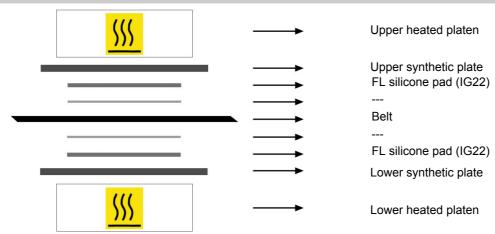
Press settings		
Upper platen temperature	150 °C	
Lower platen temperature	150 °C	
Temperature gauge setting	150 °C	
Curing time in press	3 min.	
Pressure	3 bar	
Film	none	
Cement		

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
  A periodical inspection of the thermostats is recommended, to make sure they function correctly.

# Layout of components



## Notes

PRODUCT CODE NA96 Last Update: 30-01-2014

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