

CONVEYOR AND PROCESS BELTS
TECHNICAL DATA SHEET

| | | | |
|-------------|--------------|-------------|-------------------------|
| CODE | NA924 | TYPE | 2M10 U0-V10 blue |
|-------------|--------------|-------------|-------------------------|

COMPOSITION

| | | | |
|--------------------------|-------------------------|---|-----------|
| Conveying surface | Material | PVC 65 Sh.A (±5) | |
| | Thickness | 1.00 mm | 0.039 in. |
| | Surface pattern | Smooth | |
| | Colour | Blue | |
| | Coefficient of friction | MF | |
| Textile carcass | Material | Polyester (PET) | |
| | Plies no. | 2 | |
| | Weft type | Rigid | |
| Driving surface | Material | Fabric with polyurethane (TPU) impregnation | |
| | Thickness | --- mm | --- in. |
| | Surface pattern | Fabric | |
| | Colour | Light blue | |

TECHNICAL SPECIFICATIONS

| | | |
|---------------------------------------|------------------------|-----------------|
| Total thickness | 2.80 mm | 0.11 in. |
| Weight | 3.10 kg/m ² | 0.63 lbs./sq.ft |
| Elongation at 1% | 10 N/mm | 57.0 lbs./in. |
| Max. admissible pull | 20 N/mm | 114.2 lbs./in. |
| Temperature resistance ⁽¹⁾ | min. | -10 °C 14 °F |
| | max. | 60 °C 140 °F |

⁽¹⁾ Use of the belt with limit values may reduce its life.

| | | |
|--|-------|----------|
| Minimum radius / diameter ⁽²⁾ | | |
| ■ Knife edge minimum radius | no | |
| ■ Bending roller min. diameter | 50 mm | 1.97 in. |
| ■ Counter-bending roller min. diameter | 60 mm | 2.36 in. |

⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.

| | |
|--|----------|
| Coefficient of friction on driving surface | |
| ■ Raw steel sheet | 0.20 [-] |
| ■ Laminated plastic/wood | 0.25 [-] |
| ■ Steel roller | 0.20 [-] |
| ■ Rubberized roller | 0.30 [-] |

| | | |
|-----------------------|---------|---------|
| Max. production width | 3000 mm | 118 in. |
|-----------------------|---------|---------|

SUITABLE FOR

Food: canning


FEATURES

| | |
|---|-----|
| Humidity influence | no |
| Suitable to metal detector | yes |
| Permanent antistatic dynamically (UNI EN ISO 21179) | no |
| Static conductivity (UNI EN ISO 284) | no |
| Conveying on skid bed | yes |
| Conveying on rollers | yes |
| Conveying on skid bed on top and return | no |
| Troughed conveying | no |
| Swan neck conveying | yes |
| Inclined conveying | no |
| Accumulators belts | no |
| Curved conveyor | no |
| Chemical resistances link | 1 |

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments
 EC 1935/2004 Regulation and Amendments
 EC 2023/2006 Regulation and Amendments
 EU 10/2011, 2023/1442 Regulation and Amendments
 FDA (Food and Drug Administration)


NOTES

According to the results of the migration tests as outlined in the 1935/2004/EC standard, the belt is suitable for contact with any aqueous, acidic, oily, fatty, dry, or moist substance with the exception of the following loose products: jams, preserves, fats and oils, sauces, milk, yogurt, and cream, as these must be conveyed in packaged form (see declaration of conformity).

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DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA924** TYPE **2M10 U0-V10 blue**

Recommended joining procedure **SINGLE Z - 80 x 10 mm**



Other joining methods can be used:

- DIAGONAL SINGLE Z
- DOUBLE Z
- SKIVED JOINT '2'
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Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

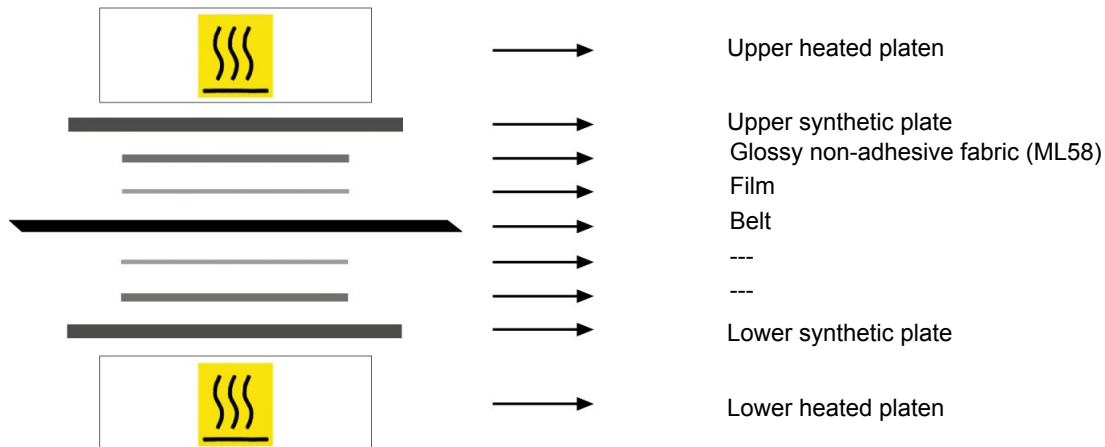
| Press settings | |
|---------------------------|---------------------------------|
| Upper platen temperature | 170 °C |
| Lower platen temperature | 170 °C |
| Temperature gauge setting | 170 °C |
| Curing time in press | 3 min. |
| Pressure | 2,5 bar |
| Film | TC446 - Film PVC blue (Process) |
| Cement | --- |

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

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