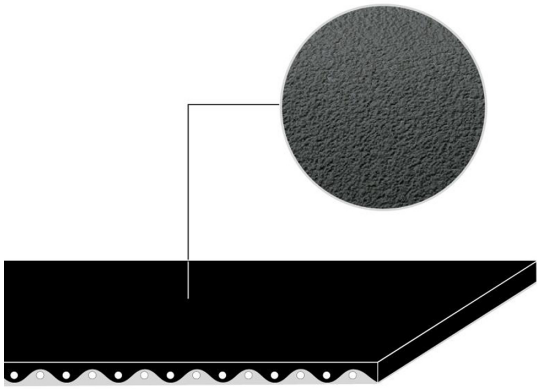
CHIORINO 1906

CONVEYOR AND PROCESS BELTS **TECHNICAL DATA SHEET**

1M6 U0-V5 SM N

COMPOSITION

Conveying surface	Material	PVC 70 Sh.A (±5)		
	Thickness	0.50 mm	*0.020*	*in.*
	Surface pattern	SM		
	Colour	Black		
	Coefficient of friction	LF		
Textile carcass	Material	Polyester (PET)		
	Plies no.	1		
	Weft type	Rigid		
Driving surface	Material	Fabric with polyurethane (TPU) impregnation		
	Thickness	--- mm	---	*in.*
	Surface pattern	LdB fabric		
	Colour	Grey		



TECHNICAL SPECIFICATIONS

Total thickness		1.00 mm	*0.04*	*in.*
Weight		1.10 kg/m²	*0.22*	*lbs./sq.ft*
Elongation at 1%		6 N/mm	*34.0*	*lbs./in.*
Max. admissible pull		6 N/mm	*34.3*	*lbs./in.*
Temperature resistance (1)	min.	-10 °C	*14*	*°F*
	max.	60 °C	*140*	*°F*

(1) Use of the belt with limit values may reduce its life.

Minimum radius / diameter (2)

■ Knife edge minimum radius	no		
■ Bending roller min. diameter	20 mm	*0.79*	*in.*
■ Counter-bending roller min. diameter	25 mm	*0.98*	*in.*

(2) The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width	2000 mm	*79*	*in.*

SUITABLE FOR

Supermarkets check-outs
Materials handling

FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances link	2

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

NOTES

PRODUCT CODE NA869 Last Update: 23-06-2016

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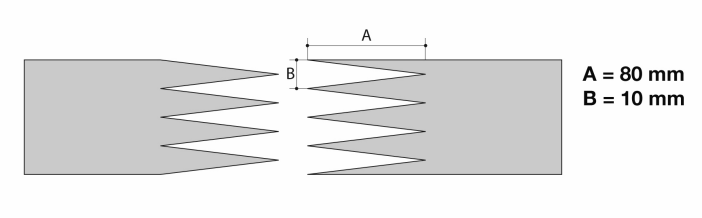
Recommended joining procedure SINGLE Z - 80 x 10 mm



A = 80 mm
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z

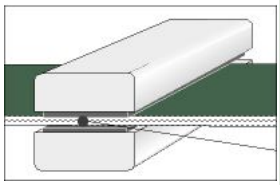
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

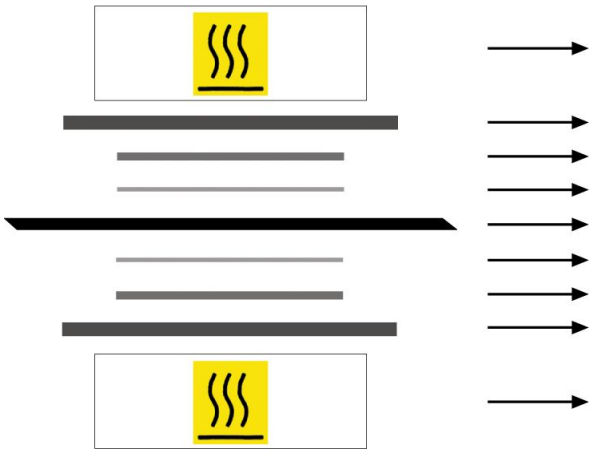
Press settings	
Upper platen temperature	170 °C
Lower platen temperature	170 °C
Temperature gauge setting	170 °C
Curing time in press	3 min.
Pressure	3 bar bar
Film	TC28 - Black PVC film
Cement	--

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen
Upper synthetic plate
SM silicone pad (IG8)
Film
Belt

Non-adhesive silicone fabric (TX67)
Lower synthetic plate
Lower heated platen

• Notes

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