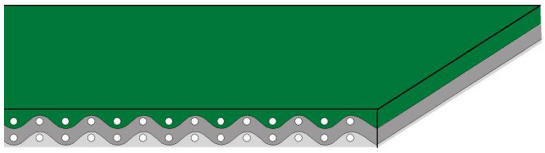
CHIORINO 1906

CONVEYOR AND PROCESS BELTS **TECHNICAL DATA SHEET**

2M12 U0-U3 R A

COMPOSITION

Conveying surface	Material	Polyurethane (TPU)		
	Thickness	0.30 mm	*0.012*	*in.*
	Surface pattern	Smooth		
	Colour	Green		
	Coefficient of friction	LF		
Textile carcass	Material	Polyester (PET)		
	Plies no.	2		
	Weft type	Rigid		
Driving surface	Material	Fabric with polyurethane (TPU) impregnation		
	Thickness	--- mm	---	*in.*
	Surface pattern	Fabric		
	Colour	White		



TECHNICAL SPECIFICATIONS

Total thickness		1.70 mm	*0.07*	*in.*
Weight		1.80 kg/m²	*0.37*	*lbs./sq.ft*
Elongation at 1%		12 N/mm	*69.0*	*lbs./in.*
Max. admissible pull		24 N/mm	*137.0*	*lbs./in.*
Temperature resistance [1]	min.	-20 °C	*-4*	*°F*
	max.	100 °C	*212*	*°F*

[1] Use of the belt with limit values may reduce its life.

Minimum radius / diameter [2]

■ Knife edge minimum radius	no		
■ Bending roller min. diameter	40 mm	*1.57*	*in.*
■ Counter-bending roller min. diameter	50 mm	*1.97*	*in.*

[2] The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width	2000 mm	*79*	*in.*

SUITABLE FOR

Wood industry
Materials handling
Plastic materials moulding
Steel blankets magnetic elevators

FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances link	5

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments
EC 1935/2004 Regulation and Amendments
EC 2023/2006 Regulation and Amendments
EU 10/2011, 2023/1442 Regulation and Amendments
FDA (Food and Drug Administration)

NOTES

PRODUCT CODE NA803 Last Update: 28-02-2020

CONVEYOR AND PROCESS BELTS **JOINING TECHNICAL DATA SHEET**

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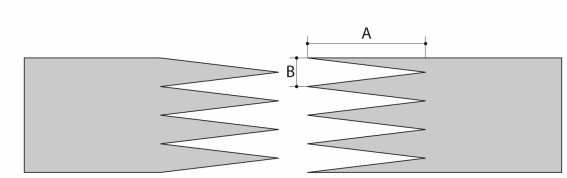
Recommended joining procedure SINGLE Z - 80 x 10 mm



A = 80 mm
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z
DOUBLE Z
SKIVED JOINT '2'
STEP

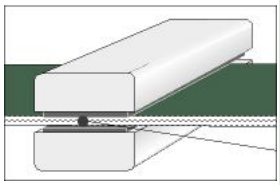
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

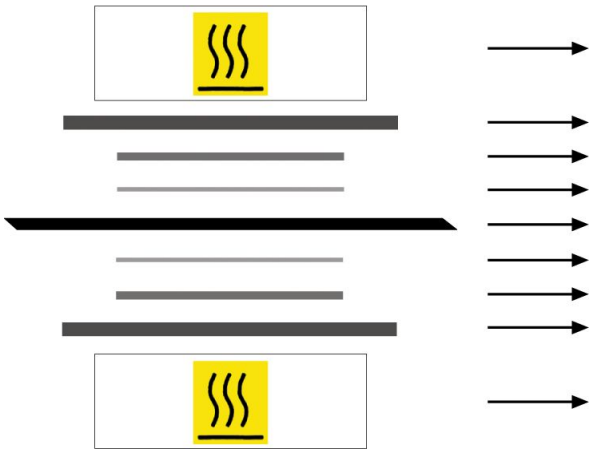
Press settings	
Upper platen temperature	150 °C
Lower platen temperature	150 °C
Temperature gauge setting	150 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC31 - Green PU film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
   A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen
Upper synthetic plate
Matt release paper (ML2)
Film
Belt

Non-adhesive silicone fabric (TX67)
Lower synthetic plate
Lower heated platen

• Notes

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