

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M12 U0-V-U0 FR

COMPOSITION			
Conveying surface	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	mm <i>in.</i>	
	Surface pattern	Fabric	
	Colour	Anthracite	
	Coefficient of friction	LF	
Textile carcass	Material	Polyester (PET)	
	Plies no.	2	
	Weft type	Rigid	
Driving surface	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	mm <i> in.</i>	
	Surface pattern	LdB fabric	
	Colour	Anthracite	

TECHNICAL SPECIFICATIONS					
Total thickness		2.50 mm	0.10	in.	
Weight		2.50 kg/m ²	0.51	lbs./sq.f	
Elongation at 1%		12 N/mm	69.0	lbs./in.	
Max. admissible pul	24 N/mm	137.0	lbs./in.		
Temperature resistance (1)	min.	-10 °C	14	°F	
resistance (1)	max.	60 °C	140	°F	
⁽¹⁾ Use of the belt with limit values may reduce its life.					

Minimum radius / diameter (4)		
Knife edge minimum radius	no	
■ Bending roller min. diameter	40 mm	1.57 in.
Counter-bending roller min. diameter	80 mm	3.15 in.
(2) The above mentioned values depend on the type of CHI	ORINO joint r	ecommended

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]	
Laminated plastic/wood	0.25 [-]	
Steel roller	0.20 [-]	
Rubberized roller	0.30 [-]	
Max. production width	2000 mm	79 in.

SUITABLE FOR

Airports

Materials handling



FEATURES		
Humidity influence	no	
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)	yes	
Static conductivity (UNI EN ISO 284)	no	
Conveying on skid bed	yes	
Conveying on rollers	yes	
Conveying on skid bed on top and return		
Troughed conveying		
Swan neck conveying	no	
Inclined conveying	no	
Accumulators belts	yes	
Curved conveyor	no	
Chemical resistances link		

Last Update: 23-06-2016

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments Flame Retardant UNI EN ISO 340 Flame Retardant UL94HB Horizontal Burning

NOTES

PRODUCT CODE NA795

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



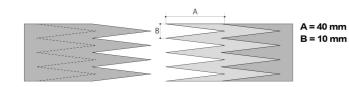
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

2M12 U0-V-U0 FR

Recommended joining procedure

DOUBLE Z



Other joining methods can be used:

SKIVED JOINT '1'

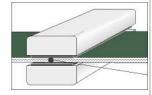
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

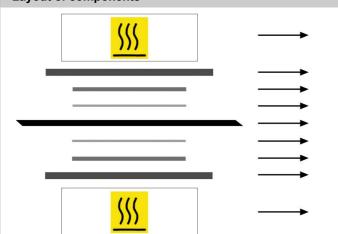
Press settings			
Upper platen temperature	175 °C		
Lower platen temperature	175 °C		
Temperature gauge setting	175 °C		
Curing time in press	3 min.		
Pressure	3 bar		
Film	TC673 - Film PVC FR		
Cement			

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Upper heated platen

Upper synthetic plate Non-adhesive silicone fabric (TX67)

FL silicone pad (IG22)

Belt - film (placed) between plies

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

Film between plies in clear PVC code TC-30.

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