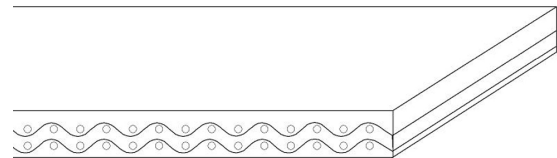


**CONVEYOR AND PROCESS BELTS**
**TECHNICAL DATA SHEET**
**CODE NA-65**
**TYPE**
**2M12 V5-V10 W**
**COMPOSITION**

<b>Conveying surface</b>	Material	PVC 65 Sh.A (±5)	
	Thickness	1.00 mm	0.039 in.
	Surface pattern	Smooth	
	Colour	White	
	Coefficient of friction	MF	
<b>Textile carcass</b>	Material	Polyester (PET)	
	Plies no.	2	
	Weft type	Rigid	
<b>Driving surface</b>	Material	PVC 65 Sh.A (±5)	
	Thickness	0.50 mm	0.020 in.
	Surface pattern	PN	
	Colour	White	


**TECHNICAL SPECIFICATIONS**

Total thickness	3.10 mm	0.12 in.
Weight	2.80 kg/m <sup>2</sup>	0.57 lbs./sq.ft
Elongation at 1%	12 N/mm	69.0 lbs./in.
Max. admissible pull	24 N/mm	137.0 lbs./in.
Temperature resistance <sup>(1)</sup>	min.	-10 °C 14 °F
	max.	60 °C 140 °F
<sup>(1)</sup> Use of the belt with limit values may reduce its life.		
Minimum radius / diameter <sup>(2)</sup>	no	
■ Knife edge minimum radius	no	
■ Bending roller min. diameter	80 mm	3.15 in.
■ Counter-bending roller min. diameter	100 mm	3.94 in.
<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommende		
Coefficient of friction on driving surface	---	
■ Raw steel sheet	---	
■ Laminated plastic/wood	---	
■ Steel roller	0.40 [-]	
■ Rubberized roller	0.60 [-]	
Max. production width	2000 mm	79 in.

**SUITABLE FOR**

Food: meat and fish processing  
Fruits and vegetables

**FEATURES**

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	no
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances <a href="#">link</a>	1

**COMPLIANCES**

REACH EC 1907/2006 Regulation and Amendments  
EC 1935/2004 Regulation and Amendments  
EC 2023/2006 Regulation and Amendments  
EU 10/2011, 2017/752 Regulation and Amendments  
FDA (Food and Drug Administration)


**NOTES**

According to the results of the migration tests as outlined in the 1935/2004/EC standard, the belt is suitable for contact with any aqueous, acidic, oily, fatty, dry, or moist substance with the exception of the following loose products: jams, preserves, fats and oils, sauces, milk, yogurt, and cream, as these must be conveyed in packaged form(see declaration of conformity).

Issue: 24-07-2009

Last Update: 12-12-2018

**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA-65** TYPE **2M12 V5-V10 W**

Recommended joining procedure **SINGLE Z**



Other joining methods can be used:

- DIAGONAL SINGLE Z
- DOUBLE Z
- SKIVED JOINT '3'
- STEP

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

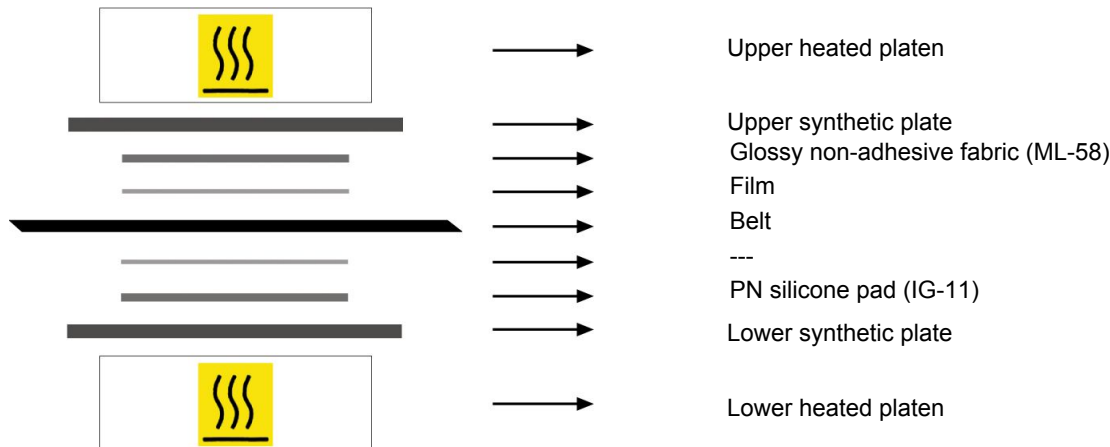
Press settings	
Upper platen temperature	160 °C
Lower platen temperature	160 °C
Temperature gauge setting	160 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC-26 - White PVC film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

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