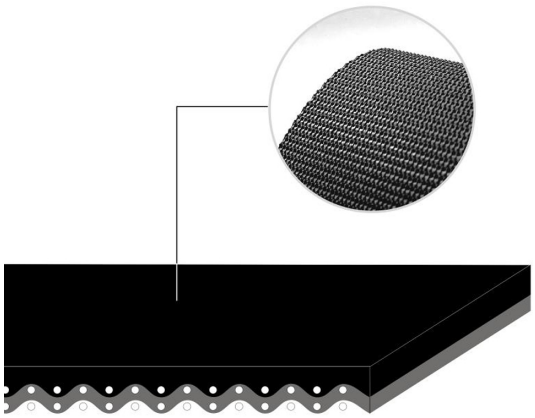
CHIORINO 1906

CONVEYOR AND PROCESS BELTS **TECHNICAL DATA SHEET**

2MT5 U0-V3 FH N

COMPOSITION

Conveying surface	Material	PVC 70 Sh.A (±5)
	Thickness	0.30 mm *0.012 in.*
	Surface pattern	FH
	Colour	Black
	Coefficient of friction	MF
Textile carcass	Material	Polyester (PET)
	Plies no.	2
	Weft type	Combined
Driving surface	Material	Fabric with polyurethane (TPU) impregnation
	Thickness	--- mm --- *in.*
	Surface pattern	LdB fabric
	Colour	White



TECHNICAL SPECIFICATIONS

Total thickness		2.10 mm	*0.08*	*in.*
Weight		1.90 kg/m²	*0.39*	*lbs./sq.ft*
Elongation at 1%		6 N/mm	*34.0*	*lbs./in.*
Max. admissible pull		12 N/mm	*68.5*	*lbs./in.*
Temperature resistance [1]	min.	-10 °C	*14*	*°F*
	max.	60 °C	*140*	*°F*

[1] Use of the belt with limit values may reduce its life.

Minimum radius / diameter [2]

Knife edge minimum radius	no		
Bending roller min. diameter	30 mm	*1.18*	*in.*
Counter-bending roller min. diameter	50 mm	*1.97*	*in.*

[2] The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]
Laminated plastic/wood	0.25 [-]
Steel roller	0.20 [-]
Rubberized roller	0.30 [-]

Max. production width	2000 mm	*79*	*in.*

SUITABLE FOR

Treadmills

FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	2

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

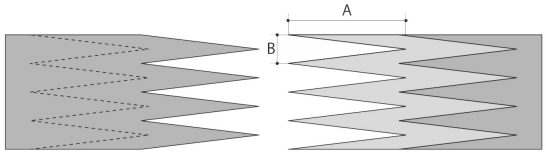
NOTES

PRODUCT CODE NA650 Last Update: 23-09-2019

CONVEYOR AND PROCESS BELTS **JOINING TECHNICAL DATA SHEET**

2MT5 U0-V3 FH N

Recommended joining procedure DOUBLE Z



A = 40 mm
B = 10 mm

Other joining methods can be used:

SINGLE Z - 80 x 10 mm
DIAGONAL SINGLE Z

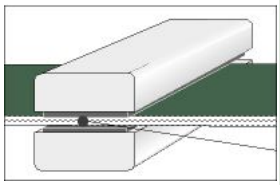
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

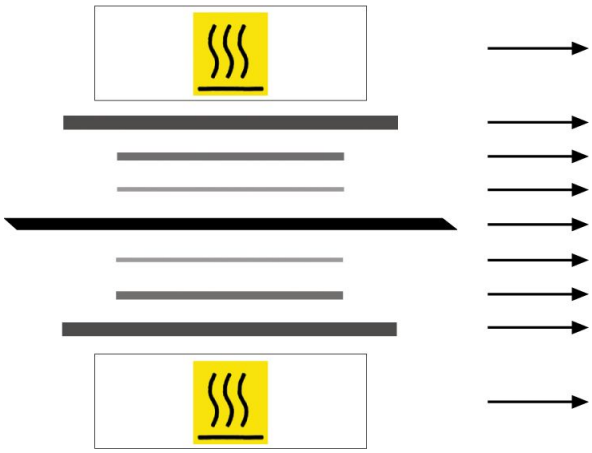
Press settings	
Upper platen temperature	175 °C
Lower platen temperature	160 °C
Temperature gauge setting	160 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC28 - Black PVC film
Cement	---

1. Use the KM330 thermo-meter to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
   A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen
Upper synthetic plate
FH silicone pad (IG9)
Film
Belt

Non-adhesive silicone fabric (TX67)
Lower synthetic plate
Lower heated platen

• Notes

PRODUCT CODE NA650 Last Update: 30-01-2014