

#### **CONVEYOR AND PROCESS BELTS**

#### **TECHNICAL DATA SHEET**

# 2M12 U0-V20 GP FR

COMPOSITION						
Conveying surface	Material	PVC 45 Sh.A (±5)				
	Thickness	2.00 mm <i>0.079 in.</i>				
	Surface pattern	GP				
	Colour	Anthracite				
	Coefficient of friction	HF				
<b>Textile</b> carcass	Material	Polyester (PET)				
	Plies no.	2				
	Weft type	Rigid				
<b>Driving</b> surface	Material	Fabric with polyurethane (TPU) impregnation				
	Thickness	mm <i> in.</i>				
	Surface pattern	LdB fabric				
	Colour	Grey				

TECHNICAL SPECIFICATIONS					
Total thickness	5.50	mm	0.22	in.	
Weight	3.90	kg/m²	0.80	lbs./sq.ft	
Elongation at 1%	12	N/mm	69.0	lbs./in.	
Max. admissible pull	24	N/mm	137.0	lbs./in.	
Temperature resistance (1)	min.	-10	°C	14	°F
resistance (1)	max.	60	°C	140	°F
<sup>(1)</sup> Use of the belt with limit values may reduce its life.					

Minimum radius / diameter (2)

■ Knife edge minimum radius no

50 mm 1.97 in. ■ Bending roller min. diameter Counter-bending roller min. diameter 60 mm 2.36 in.

 $^{(2)}$  The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

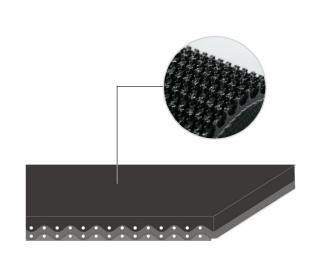
0.20 [-] ■ Raw steel sheet Laminated plastic/wood 0.25 [-] ■ Steel roller 0.20 [-] Rubberized roller 0.30 [-]

Max. production width 2000 mm 79 in.

## **SUITABLE FOR**

Airports

Airports: check-in Materials handling



FEATURES			
Humidity influence			
Suitable to metal detector			
Permanent antistatic dynamically (UNI EN ISO 21179)			
Static conductivity (UNI EN ISO 284)	no		
Conveying on skid bed	yes		
Conveying on rollers	yes		
Conveying on skid bed on top and return			
Troughed conveying	no		
Swan neck conveying	yes		
Inclined conveying	yes		
Accumulators belts	no		
Curved conveyor	no		
Chemical resistances link	9		

Last Update: 23-06-2016

#### **COMPLIANCES**

REACH EC 1907/2006 Regulation and Amendments Flame Retardant UNI EN ISO 340 Flame Retardant UL94HB Horizontal Burning

**NOTES** 

PRODUCT CODE NA61

#### **DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



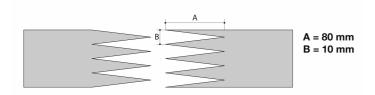
#### **CONVEYOR AND PROCESS BELTS**

#### JOINING TECHNICAL DATA SHEET

# 2M12 U0-V20 GP FR

#### Recommended joining procedure

#### SINGLE Z - 80 x 10 mm



#### Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z SKIVED JOINT '2'

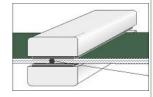
Check our general catalogue to get further info on CHIORINO joining methods.

#### Pressing

#### P\PL\PLS **Heating press**

Press settings				
Upper platen temperature	185 °C			
Lower platen temperature	185 °C			
Temperature gauge setting	185 °C			
Curing time in press	min.			
Pressure	2 bar			
Film	none			
Cement				

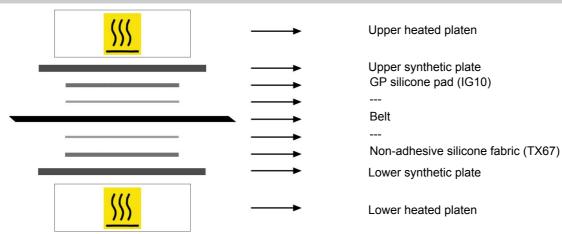
1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Last Update: 30-01-2014

### · Layout of components



#### Notes

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