

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2MT5 U0-V3 N

COMPOSITION						
Conveying surface	Material	PVC 70 Sh.A (±5)				
	Thickness	0.30 mm <i>0.012 in.</i>				
	Surface pattern	Smooth				
	Colour	Black				
	Coefficient of friction	LF				
Textile carcass	Material	Polyester (PET)				
	Plies no.	2				
	Weft type	Combined				
Driving surface	Material	Fabric with polyurethane (TPU) impregnation				
	Thickness	mm <i></i> in.				
	Surface pattern	LdB fabric				
	Colour	White				

TECHNICAL SPECIFICATIONS					
Total thickness	1.80	mm	0.07	in.	
Weight	2.00	kg/m²	0.41	lbs./sq.f	
Elongation at 1%	6	N/mm	34.0	lbs./in.	
Max. admissible pull	12	N/mm	69.0	lbs./in.	
Temperature resistance (1)	min.	-10	°C	14	°F
resistance (1)	max.	60	°C	140	°F
(1) Use of the belt with limit va	alues may re	educe its life	e.		

Minimum radius / diameter (2)

■ Knife edge minimum radius no

■ Bending roller min. diameter
 20 mm
 0.79 in.
 Counter-bending roller min. diameter
 25 mm
 0.98 in.

 $^{(2)}$ The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

Raw steel sheet
Laminated plastic/wood
Steel roller
Rubberized roller
0.20 [-]
Rubberized roller
0.30 [-]

Max. production width 3000 mm 118 in.

SUITABLE FOR

Textile: inspecting machines Paper industry: tissue

Packaging

Supermarkets check-outs

Materials handling



FEATURES			
Humidity influence			
Suitable to metal detector			
Permanent antistatic dynamically (UNI EN ISO 21179)	yes		
Static conductivity (UNI EN ISO 284)	no		
Conveying on skid bed	yes		
Conveying on rollers	yes		
Conveying on skid bed on top and return	no		
Troughed conveying	yes		
Swan neck conveying	no		
Inclined conveying	no		
Accumulators belts	yes		
Curved conveyor	yes		
Chemical resistances <u>link</u>			

Last Update: 07-03-2023

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments Flame Retardant UL94HB Horizontal Burning

NOTES

PRODUCT CODE NA49

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



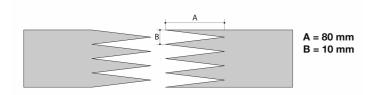
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z SKIVED JOINT '1'

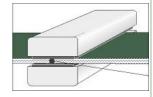
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

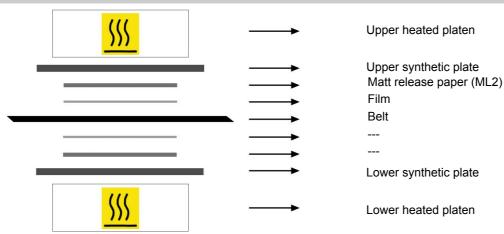
Press settings				
Upper platen temperature	165 °C			
Lower platen temperature	165 °C			
Temperature gauge setting	165 °C			
Curing time in press	3 min.			
Pressure	3 bar			
Film	TC28 - Black PVC film			
Cement				

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

PRODUCT CODE NA49 Last Update: 30-01-2014

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