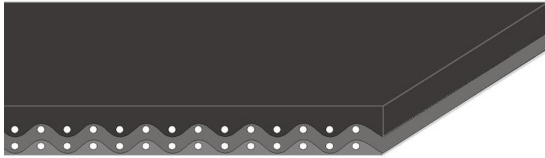


## CONVEYOR AND PROCESS BELTS

## TECHNICAL DATA SHEET

CODE	NA48		TYPE	2M12 U0-V10 N	
<b>COMPOSITION</b>					
Conveying surface	Material	PVC 70 Sh.A (±5)			
	Thickness	1.00 mm	0.039 in.		
	Surface pattern	Smooth			
	Colour	Black			
	Coefficient of friction	LF			
Textile carcass	Material	Polyester (PET)			
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric with polyurethane (TPU) impregnation			
	Thickness	---	mm	---	in.
	Surface pattern	LdB fabric			
	Colour	Grey			
<b>TECHNICAL SPECIFICATIONS</b>					
Total thickness	2.90 mm	0.11 in.			
Weight	3.50 kg/m <sup>2</sup>	0.71 lbs./sq.ft			
Elongation at 1%	12 N/mm	69.0 lbs./in.			
Max. admissible pull	24 N/mm	137.0 lbs./in.			
Temperature resistance <sup>(1)</sup>	min.	-10 °C	14 °F		
	max.	60 °C	140 °F		
<sup>(1)</sup> Use of the belt with limit values may reduce its life.					
Minimum radius / diameter <sup>(2)</sup>					
■ Knife edge minimum radius	no				
■ Bending roller min. diameter	60 mm	2.36 in.			
■ Counter-bending roller min. diameter	80 mm	3.15 in.			
<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended.					
Coefficient of friction on driving surface					
■ Raw steel sheet	0.20 [-]				
■ Laminated plastic/wood	0.25 [-]				
■ Steel roller	0.20 [-]				
■ Rubberized roller	0.30 [-]				
Max. production width	3000 mm	118 in.			
<b>SUITABLE FOR</b>					
Corrugated cardboard					
Wood industry					
Packaging					
Airports					
Telescopic belts					
Mechanical industry					
					
<b>FEATURES</b>					
Humidity influence					no
Suitable to metal detector					no
Permanent antistatic dynamically (UNI EN ISO 21179)					yes
Static conductivity (UNI EN ISO 284)					no
Conveying on skid bed					yes
Conveying on rollers					yes
Conveying on skid bed on top and return					no
Troughed conveying					no
Swan neck conveying					yes
Inclined conveying					no
Accumulators belts					yes
Curved conveyor					no
Chemical resistances <a href="#">link</a>					2
<b>COMPLIANCES</b>					
REACH EC 1907/2006 Regulation and Amendments					
<b>NOTES</b>					

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Last Update: 23-06-2016

### DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA48** TYPE **2M12 U0-V10 N**

Recommended joining procedure **SINGLE Z - 80 x 10 mm**



Other joining methods can be used:

- DIAGONAL SINGLE Z
- DOUBLE Z
- SKIVED JOINT '2'
- STEP

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

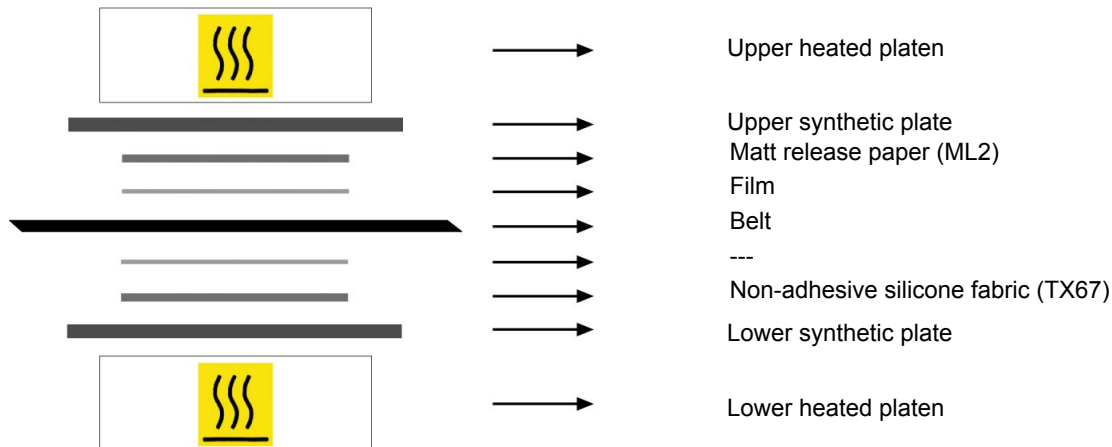
Press settings	
Upper platen temperature	175 °C
Lower platen temperature	175 °C
Temperature gauge setting	175 °C
Curing time in press	3 min.
Pressure	2 bar
Film	TC28 - Black PVC film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

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