

2M12 U0-V20 GP

COMPOSITION

Conveying surface	Material	PVC 45 Sh.A (±5)			
	Thickness	2.00	mm	0.079 in.	
	Surface pattern	GP			
	Colour	Green			
	Coefficient of friction	HF			
Textile carcass	Material	Polyester (PET)			
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric with polyurethane (TPU) impregnation			
	Thickness	---	mm	---	in.
	Surface pattern	LdB fabric			
	Colour	Grey			

TECHNICAL SPECIFICATIONS

Total thickness	5.50 mm	0.22 in.
Weight	3.90 kg/m ²	0.80 lbs./sq.ft
Elongation at 1%	12 N/mm	69.0 lbs./in.
Max. admissible pull	24 N/mm	137.0 lbs./in.
Temperature resistance ⁽¹⁾	min. -10 °C	14 °F
	max. 60 °C	140 °F

⁽¹⁾ Use of the belt with limit values may reduce its life.

Minimum radius / diameter ⁽²⁾

■ Knife edge minimum radius	no
■ Bending roller min. diameter	50 mm 1.97 in.
■ Counter-bending roller min. diameter	60 mm 2.36 in.

⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.

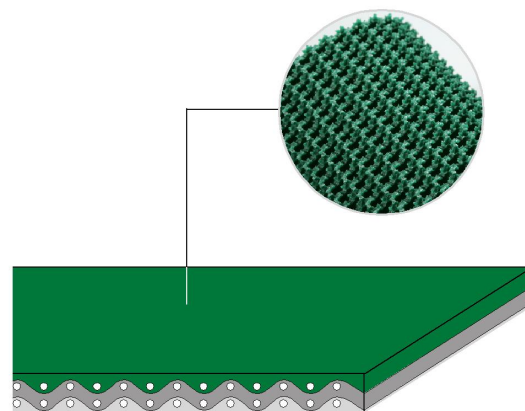
Coefficient of friction on driving surface

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width	2000 mm	79 in.
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SUITABLE FOR

Corrugated carton: feeder
 Corrugated carton: punching & creasing
 Corrugated carton: stacking & transfer
 Textile: inspecting machines
 Packaging
 Materials handling
 Plastic materials moulding
 Mechanical industry
 Wood industry



FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	4

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

NOTES

PRODUCT CODE NA35

Last Update: 24-10-2019

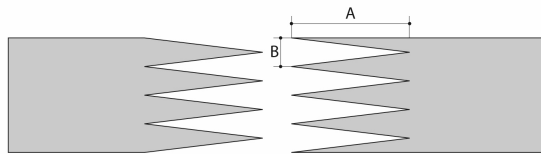
DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



A = 80 mm
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z
DOUBLE Z
SKIVED JOINT '2'

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press P \ PL \ PLS

Press settings	
Upper platen temperature	175 °C
Lower platen temperature	175 °C
Temperature gauge setting	175 °C
Curing time in press	4 min.
Pressure	3 bar
Film	none
Cement	--

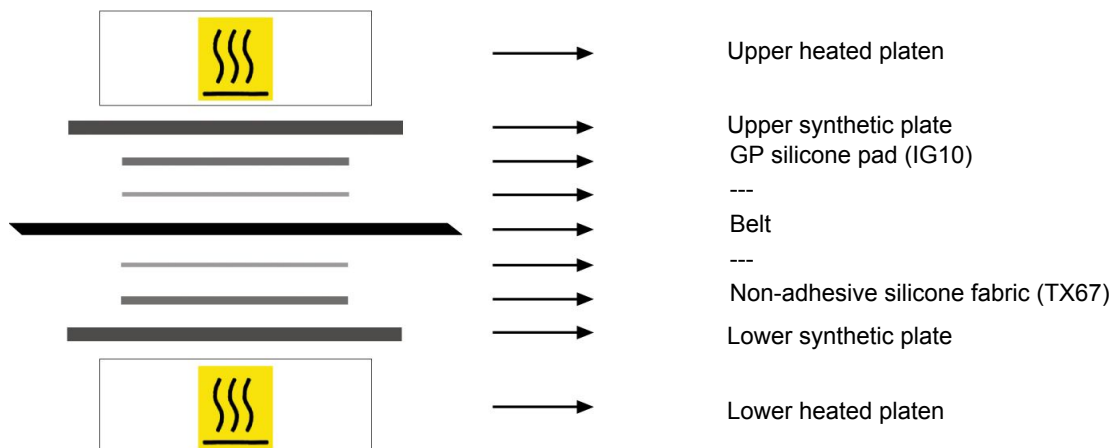
1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.

3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

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Last Update: 30-01-2014

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