

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M8 U0-V5 A

COMPOSITION					
	Material				
Conveying surface			`		
	Thickness	0.50	mm	0.020	in.
	Surface pattern	Smooth			
	Colour	Green			
	Coefficient of friction	MF			
Textile carcass	Material	Polyeste	r (PET)		
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric with polyurethane (TPU) impregnation			
	Thickness		mm		in.
	Surface pattern	Fabric			
	Colour	Grey			

TECHNICAL SPECIFICATIONS					
Total thickness		2.00	mm	0.08	in.
Weight	2.30	kg/m²	0.47	lbs./sq.ft	
Elongation at 1%	8	N/mm	46.0	lbs./in.	
Max. admissible pull		16	N/mm	91.0	lbs./in.
Temperature resistance (1)	min.	-10	°C	14	°F
resistance (1)	max.	60	°C	140	°F
(1) Use of the belt with limit	it values may re	duce its lif	e.		
Minimum radius / di	ameter (2)				

Millimum radius / diameter			
Knife edge minimum radius	no		
■ Bending roller min. diameter	30 mm	1.18 in.	
■ Counter-bending roller min. diameter	40 mm	1.57 in.	
(2) The above mentioned values depend on the type of CHIORINO joint recommended.			

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]		
■ Laminated plastic/wood	0.25 [-]		
■ Steel roller	0.20 [-]		
Rubberized roller	0.30 [-]		
Max. production width	3500 mm	138 in.	_

SUITABLE FOR

Textile: inspecting machines

Wood industry
Packaging
Materials handling
Mechanical industry
Corrugated cardboard



FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	3

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments FDA (Food and Drug Administration)



Last Update: 24-06-2024

NOTES

PRODUCT CODE NA30

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



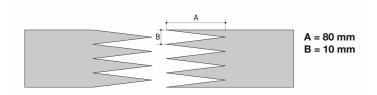
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z SKIVED JOINT '2'

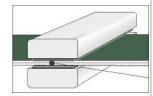
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

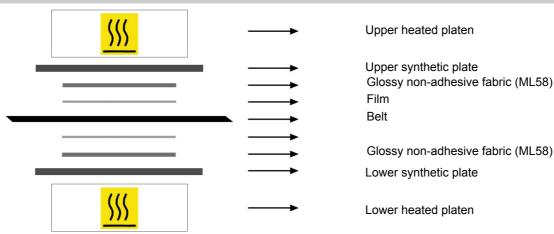
Press settings			
Upper platen temperature	165 °C		
Lower platen temperature	165 °C		
Temperature gauge setting	165 °C		
Curing time in press	3 min.		
Pressure	3 bar		
Film	TC29 - Green PVC film		
Cement			

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

PRODUCT CODE NA30 Last Update: 23-11-2018

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