

#### **CONVEYOR AND PROCESS BELTS**

#### **TECHNICAL DATA SHEET**

# **2M5 U0-U2 HP W AM**

|                                  | COMPOSITION             | DN   |  |  |  |
|----------------------------------|-------------------------|--|--|--|--|
| Conveying surface                | Material                | Polyurethane (TPU) - HP® system                          |  |  |  |
|                                  | Thickness               | 0.20 mm <i>0.008 in.</i>                                 |  |  |  |
|                                  | Surface<br>pattern      | Smooth   |  |  |  |
|                                  | Colour                  | White  |  |  |  |
|                                  | Coefficient of friction | MF   |  |  |  |
| e<br>SS                          | Material                | Polyester (PET) - HP <sup>®</sup> system                 |  |  |  |
| <b>Textile</b> carcass           | Plies no.               | 2  |  |  |  |
|                                  | Weft type               | Rigid  |  |  |  |
|                                  | Material                | Fabric polyurethane (TPU) impregn HP <sup>®</sup> system |  |  |  |
| <b>Driving</b><br><b>surface</b> | Thickness               | mm <i>0.000 in.</i>                                      |  |  |  |
|                                  | Surface pattern         | Fabric   |  |  |  |
|                                  | Colour                  | Light blue   |  |  |  |

| TECHNICAL SPE  | CIFICATIO | NS    |      |            |    |
|--|-----------|-------|------|------------|----|
| Total thickness  | 1.30      | mm    | 0.05 | in.        |    |
| Weight   | 1.40      | kg/m² | 0.29 | lbs./sq.ft |    |
| Elongation at 1%   | 6         | N/mm  | 34.0 | lbs./in.   |    |
| Max. admissible pull                                       | 12        | N/mm  | 69.0 | lbs./in.   |    |
| Temperature resistance (1)                                 | min.      | -30   | °C   | -22        | °F |
| resistance (1)   | max.      | 110   | °C   | 230        | °F |
| (1) Use of the belt with limit values may reduce its life. |           |       |      |            |    |
| Minimous un dive / diameter (2)                            |           |       |      |            |    |

| Minimum radius / diameter (2)  |       |          |
|--|-------|----------|
| Knife edge minimum radius  | 4 mm  | 0,16 in. |
| ■ Bending roller min. diameter   | 8 mm  | 0.31 in. |
| ■ Counter-bending roller min. diameter   | 16 mm | 0.63 in. |
| $^{\left(2\right)}$ The above mentioned values depend on the type of CHIORINO joint recommended. |       |          |

| Coefficient of friction | on driving | surface |
|-------------------------|------------|---------|
| = Paw stool shoot       |            | 0.20    |

| Raw steel sheet        | 0.20 [-] |
|------------------------|----------|
| Laminated plastic/wood | 0.25 [-] |
| ■ Steel roller         | 0.20 [-] |
| Rubberized roller      | 0.30 [-] |
|                        |          |

Max. production width 2100 mm 83 in.

### SUITABLE FOR

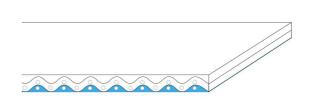
Food: slicing machines Food: seafood processing

Food: dairy Food: bakery

Food: biscuits and crackers: rotary cutter

Food: chocolate bars Paper industry: tissue **Packaging** 

Pharmaceutics industry







| FEATURES  |     |  |
|---|-----|--|
| Humidity influence                                  | no  |  |
| Suitable to metal detector                          |     |  |
| Permanent antistatic dynamically (UNI EN ISO 21179) |     |  |
| Static conductivity (UNI EN ISO 284)                | no  |  |
| Conveying on skid bed                               | yes |  |
| Conveying on rollers                                |     |  |
| Conveying on skid bed on top and return             | no  |  |
| Troughed conveying                                  | no  |  |
| Swan neck conveying                                 | no  |  |
| Inclined conveying                                  | yes |  |
| Accumulators belts                                  | no  |  |
| Curved conveyor                                     | no  |  |
| Chemical resistances <u>link</u>                    |     |  |

### **COMPLIANCES**

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments

EC 2025/351 Regulation of 21 February 2025 EC 528/2012 Regulation and Amendments

Exempt from EPA registration under the treated articles exemption in 40 CFR 152.25(a)

FDA (Food and Drug Administration)



Last Update: 17-09-2025

**NOTES** 

PRODUCT CODE NA2722

#### **DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



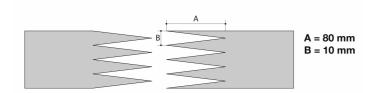
#### **CONVEYOR AND PROCESS BELTS**

#### JOINING TECHNICAL DATA SHEET

# **2M5 U0-U2 HP W AM**

#### Recommended joining procedure

#### SINGLE Z - 80 x 10 mm



#### Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z

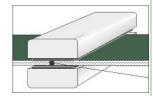
Check our general catalogue to get further info on CHIORINO joining methods.

#### Pressing

# Heating press P\PL\PLS

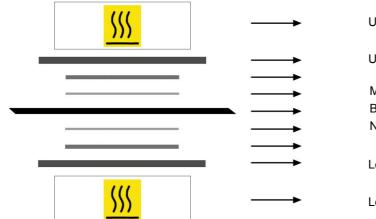
| Press settings            |                         |
|---------------------------|-------------------------|
| Upper platen temperature  | 160 °C                  |
| Lower platen temperature  | 160 °C                  |
| Temperature gauge setting | 155 °C                  |
| Curing time in press      | 3 min.                  |
| Pressure                  | 2,5 bar                 |
| Film                      | TC740 - Film PU HP W AM |
| Cement                    |                         |

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
  A periodical inspection of the thermostats is recommended, to make sure they function correctly.

## Layout of components



Upper heated platen

Upper synthetic plate

Matt release paper (ML2)

Belt - Film on top side

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

#### Notes

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