

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M5 U0-U2 HP W A AM

	COMPOSITION	ON		
Conveying surface	Material	Polyurethane (TPU) - HP® system		
	Thickness	0.20 mm <i>0.008 in.</i>		
	Surface pattern	Smooth		
	Colour	White		
	Coefficient of friction	MF		
le SS	Material	Polyester (PET) - HP® system		
Textile carcass	Plies no.	2		
	Weft type	Rigid		
	Material	Fabric polyurethane (TPU) impregn $\mathrm{HP}^{\mathrm{@}}$ system		
Driving surface	Thickness	mm <i>0.000 in.</i>		
	Surface pattern	Fabric		
	Colour	Light blue		

TECHNICAL SPECIFICATIONS				
Total thickness	1.30 mm	0.05	in.	
Weight	1.40 kg/m^2	0.29	lbs./sq.ft	
Elongation at 1%	6 N/mm	34.0	lbs./in.	
Max. admissible pu	12 N/mm	69.0	lbs./in.	
Temperature resistance (1)	min.	-30 °C	-22	°F
resistance (1)	max.	110 °C	230	°F
(1) Use of the belt with lim	nit values may re	duce its life.		
Minimum radius / d	iameter ⁽²⁾			

Minimum radius / diameter (2)			
■ Knife edge minimum radius	4 mm	0,16 in.	
■ Bending roller min. diameter	8 mm	0.31 in.	
■ Counter-bending roller min. diameter	16 mm	0.63 in.	
$^{\left(2\right)}$ The above mentioned values depend on the type of CHIORINO joint recommended.			

Coefficient of friction on driving surface				
Raw steel sheet	0.20 [-]			
Laminated plastic/wood	0.25 [-]			
■ Steel roller	0.20 [-]			
Rubberized roller	0.30 [-]			
Max. production width	2100 mm	83 in.		

SUITABLE FOR

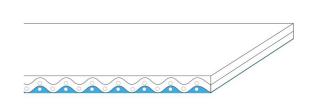
Food: slicing machines Food: seafood processing

Food: dairy Food: bakery

Food: biscuits and crackers: rotary cutter

Food: chocolate bars Paper industry: tissue Packaging

Pharmaceutics industry





FEATURES		
Humidity influence	no	
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)	yes	
Static conductivity (UNI EN ISO 284)	no	
Conveying on skid bed	yes	
Conveying on rollers		
Conveying on skid bed on top and return	no	
Troughed conveying	no	
Swan neck conveying	no	
Inclined conveying	yes	
Accumulators belts	no	
Curved conveyor	no	
Chemical resistances <u>link</u>		

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments

EC 2025/351 Regulation of 21 February 2025

EC 528/2012 Regulation and Amendments

Exempt from EPA registration under the treated articles

exemption in 40 CFR 152.25(a) FDA (Food and Drug Administration)



NOTES

PRODUCT CODE NA2719 Last Update: 17-09-2025

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



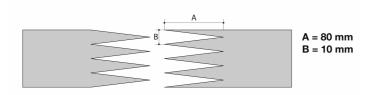
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z

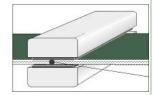
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

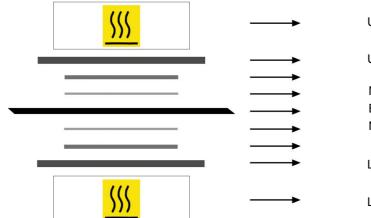
Press settings				
Upper platen temperature	160 °C			
Lower platen temperature	160 °C			
Temperature gauge setting	155 °C			
Curing time in press	3 min.			
Pressure	2,5 bar			
Film	TC740 - Film PU HP W AM			
Cement				

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Upper heated platen

Upper synthetic plate

Matt release paper (ML2)

Belt - Film on top side

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

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