

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M5 U0-U2 HP blue S A AM

COMPOSITION				
	Material	Polyurethane (TPU) - HP® system		
Conveying surface	Thickness	0.20 mm <i>0.008 in.</i>		
	Surface pattern	Smooth		
Con	Colour	HP [®] blue		
	Coefficient of friction	HF		
Material Polyester (PET) - HP® system		Polyester (PET) - HP® system		
<u> </u>				
extile	Plies no.	2		
Textile carcass	Plies no. Weft type	2 Rigid		
	-			
Driving Textile surface carcas	Weft type	Rigid		

	TECHNICAL SPECIFICATIONS					
To	otal thickness		1.30	mm	0.05	in.
W	eight		1.40	kg/m²	0.29	lbs./sq.ft
Elongation at 1%		6	N/mm	34.0	lbs./in.	
М	ax. admissible pul	I	12	N/mm	69.0	lbs./in.
Te	emperature esistance ⁽¹⁾	min.	-30	°C	-22	°F
resistance	esistance (1)	max.	110	°C	230	°F
(1)	Use of the belt with lim	it values may re	duce its lif	e.		
Mi	inimum radius / di	iameter ⁽²⁾				

Minimum radius / diameter (2)		
Knife edge minimum radius	4 mm	0,16 in.
■ Bending roller min. diameter	8 mm	0.31 in.
■ Counter-bending roller min. diameter	16 mm	0.63 in.
(2) The above mentioned values depend on the type of CI	HORINO joint r	ecommended

Coefficient of friction on driving surface

Light blue

Raw steel sheet	0.20 [-]	
Laminated plastic/wood	0.25 [-]	
Steel roller	0.20 [-]	
Rubberized roller	0.30 [-]	
Max. production width	2100 mm	83 in.

SUITABLE FOR

Food: slicing machines

Food: dairy Food: bread

Colour

Food: biscuits and crackers Food: sweet and salty snacks

Food: chocolate bars

Food: conveying of dried pasta

Food: pizza







FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances <u>link</u>	12

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments

EC 2025/351 Regulation of 21 February 2025 EC 528/2012 Regulation and Amendments

Exempt from EPA registration under the treated articles exemption in 40 CFR 152.25(a)

FDA (Food and Drug Administration)



Last Update: 17-09-2025

NOTES

PRODUCT CODE NA2717

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



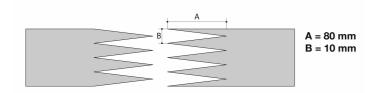
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z

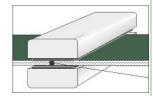
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

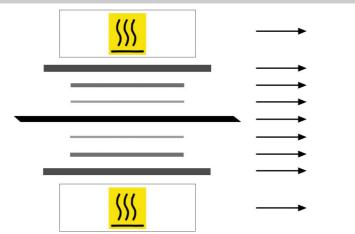
Press settings	
Upper platen temperature	150 °C
Lower platen temperature	150 °C
Temperature gauge setting	150 °C
Curing time in press	3 min.
Pressure	2,5 bar
Film	TC753 - Film PU HP blue S AM
Cement	

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Upper heated platen

Upper synthetic plate

Matt release paper (ML2)

Belt - Film on top side

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

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