

### **CONVEYOR AND PROCESS BELTS**

### **TECHNICAL DATA SHEET**

# EL3-U15 HP PN blue AM

	CMDOCITI	ON.				
	COMPOSITION					
	Material	Polyurethane (TPU) - HP <sup>®</sup> system				
ng e	Thickness	1.40 mm <i>0.055 in.</i>				
Conveying surface	Surface pattern	PN				
Con	Colour	HP <sup>®</sup> blue				
	Coefficient of friction	MF				
le SS	Material					
<b>Textile</b> carcass	Plies no.					
<b>–</b> ö	Weft type					
	Material	Polyurethane (TPU) - $\mathrm{HP}^{\mathrm{@}}$ system				
ring	Thickness	mm <i>0.000 in.</i>				
<b>Driving</b> <b>surface</b>	Surface pattern	FL				
	Colour	HP <sup>®</sup> blue				

	TECHNICAL SPECIFICATIONS					
Total thickness			1.50	mm	0.06	in.
Weight			1.40	kg/m²	0.29	lbs./sq.ft
Elongation at 1%			3	N/mm	17.0	lbs./in.
Max. admissible pull			3	N/mm	17.0	lbs./in.
Ten resi	mperature sistance <sup>(1)</sup>	min.	-30	°C	-22	°F
		max.	60	°C	140	°F
<sup>(1)</sup> Use of the belt with limit values may reduce its life.						

Minimum	radius	5 /	diamete	r <sup>(2)</sup>

Knife edge minimum radius no

10 mm 0.39 in. ■ Bending roller min. diameter Counter-bending roller min. diameter 15 mm 0.59 in.

(2) The above mentioned values depend on the type of CHIORINO joint recommended.

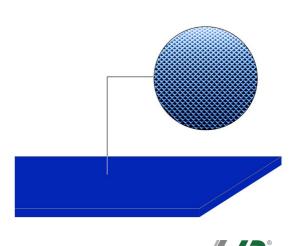
### Coefficient of friction on driving surface

0.40 [-] ■ Raw steel sheet 0.50 [-] Laminated plastic/wood ■ Steel roller 0.40 [-] Rubberized roller 0.60 [-] Max. production width 2000 mm 79 in.

### **SUITABLE FOR**

Food: meat and fish processing

Packaging Check weighers



RODUCT SYSTEM	1-13	* <b>AM</b>

FEATURES			
Humidity influence	no		
Suitable to metal detector			
Permanent antistatic dynamically (UNI EN ISO 21179)			
Static conductivity (UNI EN ISO 284)	no		
Conveying on skid bed	yes		
Conveying on rollers	yes		
Conveying on skid bed on top and return	yes		
Troughed conveying	yes		
Swan neck conveying	no		
Inclined conveying	no		
Accumulators belts	no		
Curved conveyor	no		
Chemical resistances link			

### **COMPLIANCES**

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments EC 2025/351 Regulation of 21 February 2025 EC 528/2012 Regulation and Amendments

Exempt from EPA registration under the treated articles exemption in 40 CFR 152.25(a) FDA (Food and Drug Administration)

Last Update: 17-09-2025



PRODUCT CODE NA2712

### **DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



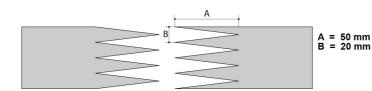
### **CONVEYOR AND PROCESS BELTS**

### JOINING TECHNICAL DATA SHEET

## EL3-U15 HP PN blue AM

### Recommended joining procedure

SINGLE Z - 50 x 20 mm



### Other joining methods can be used:

SINGLE Z - 80 x 10 mm

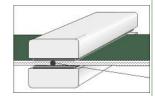
Check our general catalogue to get further info on CHIORINO joining methods.

### Pressing

### P\PL\PLS **Heating press**

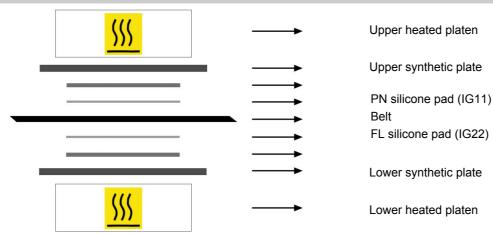
Press settings	
Upper platen temperature	155 °C
Lower platen temperature	155 °C
Temperature gauge setting	155 °C
Curing time in press	3 min.
Pressure	2,5 bar
Film	none
Cement	

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

### · Layout of components



### Notes

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Last Update: 16-10-2025

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