

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M5 U0-U0 HP A AM

COMPOSITION					
Conveying surface	Material	Fabric polyurethane (TPU) impregn $\mathrm{HP}^{\mathrm{@}}$ system			
	Thickness	mm <i>0.000 in.</i>			
	Surface pattern	Fabric			
	Colour	White			
	Coefficient of friction	LF			
Textile carcass	Material	Polyester (PET) - HP [®] system			
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric polyurethane (TPU) impregn $\ensuremath{HP^{\ensuremath{\$}}}$ system			
	Thickness	mm <i>0.000 in.</i>			
	Surface pattern	Fabric			
	Colour	White			

TECHNICAL SPECIFICATIONS				
Total thickness	1.00 mm	0.04	in.	
Weight	1.00 kg/m ²	0.20	lbs./sq.ft	
Elongation at 1%	6 N/mm	34.0	lbs./in.	
Max. admissible pull	12 N/mm	69.0	lbs./in.	
Temperature resistance (1)	min.	-30 °C	-22	°F
resistance (1)	max.	110 °C	230	°F
(1) Use of the belt with limit values may reduce its life.				

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Minimum radius / diameter (2)		
■ Knife edge minimum radius	4 mm	0,16 in.
■ Bending roller min. diameter	8 mm	0.31 in.
■ Counter-bending roller min. diameter	16 mm	0.63 in.
(2) The above mentioned values depend on the type of Ch	HIORINO joint r	ecommended

Coefficient of friction on driving surface			
Raw steel sheet	0.20 [-]		
Laminated plastic/wood	0.25 [-]		
Steel roller	0.20 [-]		
Rubberized roller	0.30 [-]		

2100 mm

83 in.

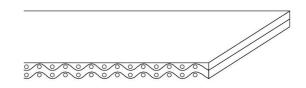
Max. production width SUITABLE FOR

Food: canning Food: bread

Food: biscuits and crackers Food: sweet and salty snacks

Food: chocolate bars Wood industry Paper industry: tissue

Packaging Food: pizza







Last Update: 17-09-2025

FEATURES	
Humidity influence	
Suitable to metal detector	
Permanent antistatic dynamically (UNI EN ISO 21179)	
Static conductivity (UNI EN ISO 284)	yes
Conveying on skid bed	yes
Conveying on rollers	
Conveying on skid bed on top and return	
Troughed conveying	
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	
Chemical resistances <u>link</u>	

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments

EC 2025/351 Regulation of 21 February 2025 EC 528/2012 Regulation and Amendments

Exempt from EPA registration under the treated articles exemption in 40 CFR 152.25(a)

FDA (Food and Drug Administration)



PRODUCT CODE NA2709

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



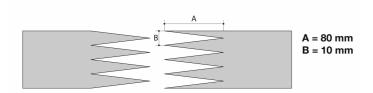
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z SKIVED JOINT '1'

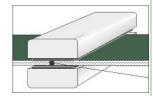
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

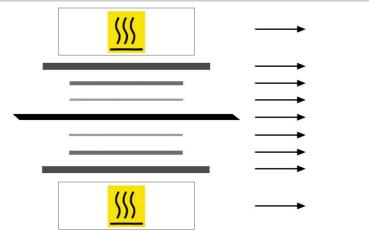
Press settings		
Upper platen temperature	155 °C	
Lower platen temperature	155 °C	
Temperature gauge setting	155 °C	
Curing time in press	3 min.	
Pressure	2,5 bar	
Film	none	
Cement		

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Upper heated platen

Upper synthetic plate

Non-adhesive silicone fabric (TX67)

Relt

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

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