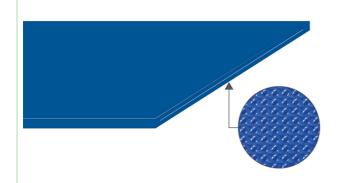


CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

HP Compact RG 25 blue AM

COMPOSITION



PRODUCT SYSTEM

Description	Compact belt with traction core treated to avoid waving		
Material	Polyurethane (TPU) - HP® system		
Thickness	2.50 mm	0.10 in.	
Weight	2.90 kg/m ²	0.59 lbs./sq.ft	
Surface pattern	Smooth		
Colour	HP [®] blue		
Coefficient of friction	LF		

TECHNICAL SPECIFICATIONS

Elongation at 1%		8	N/mm	46	lbs./in
Temperature	min.	-30	°C	-22	°F
Temperature resistance (1)	max.	+110	°C	230	°F
(1) use of the belt with limit values may reduce its life					
Max. production width		2000	mm	<i>7</i> 9	in.
Minimum roller diameter:					
■ Bending roller		40	mm	1.6	in.
■ Counter-bending roller		40	mm	1.6	in.
Coefficient of friction:					
■ Stainless steel - dry/wet		0.50/0.42 [-]			
■ UHMW ⁽²⁾ - dry/wet		0.42/0.35 [-]			
(2)UHMW = Ultra High Molecular We	ight				

FEATURES		
Humidity influence	no	
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)		
Static conductivity (UNI EN ISO 284)		
C.I.P. (Clean In Place)		
Conveying on plastic strips UHMW ⁽²⁾		
Conveying on rollers		
Troughed conveying		
Swan neck conveying		
Inclined conveying	yes	
Accumulators belts		
Curved conveyor		
Chemical resistances <u>link</u>		

COMPLIANCE

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments EC 2025/351 Regulation of 21 February 2025 EC 528/2012 Regulation and Amendments Exempt from EPA registration under the treated articles exemption in 40 CFR 152.25(a) FDA (Food and Drug Administration)



SUITABLE FOR

Food: meat and fish processing Food: seafood processing Food: cheese processing Fruits and vegetables

Food: bakery

Food: sweet and salty snacks

NOTES

PRODUCT CODE NA2700A_RG

Last Update: 11-09-2025 DISCLAIMER

DISCLAIMEN

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



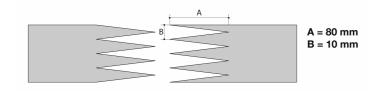
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

HP Compact RG 25 blue AM

Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

MICRO Z - 30 x 6 mm DOUBLE Z

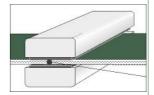
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

Press settings				
Upper platen temperature	165 °C			
Lower platen temperature	160 °C			
Temperature gauge setting	160 °C			
Curing time in press	3 min.			
Pressure	2,5 bar			
Film	TC715 - Film PU HP blue AM			
Cement				

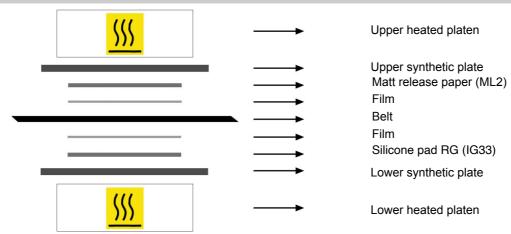
Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.

 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

PRODUCT CODE NA2700A_RG

Last Update: 16-10-2025

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