

1M6 V5-V5

COMPOSITION

Conveying surface	Material	PVC 65 Sh.A (±5)		
	Thickness	0.50	mm	0.020 in.
	Surface pattern	Smooth		
	Colour	Green		
	Coefficient of friction	MF		
Textile carcass	Material	Polyester (PET)		
	Plies no.	1		
	Weft type	Rigid		
Driving surface	Material	PVC 65 Sh.A (±5)		
	Thickness	0.50	mm	0.020 in.
	Surface pattern	FM		
	Colour	Green		

TECHNICAL SPECIFICATIONS

Total thickness	1.80 mm	0.07 in.
Weight	2.00 kg/m ²	0.41 lbs./sq.ft
Elongation at 1%	6 N/mm	34.0 lbs./in.
Max. admissible pull	6 N/mm	34.0 lbs./in.
Temperature resistance ⁽¹⁾	min. -10 °C	14 °F
	max. 60 °C	140 °F

⁽¹⁾ Use of the belt with limit values may reduce its life.

Minimum radius / diameter ⁽²⁾

- Knife edge minimum radius no
- Bending roller min. diameter 30 mm 1.18 in.
- Counter-bending roller min. diameter 35 mm 1.38 in.

⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.

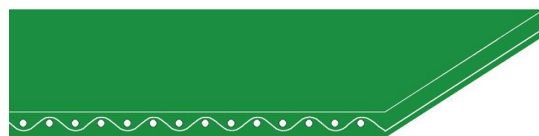
Coefficient of friction on driving surface

- Raw steel sheet ---
- Laminated plastic/wood ---
- Steel roller 0.40 [-]
- Rubberized roller 0.60 [-]

Max. production width	3000 mm	118 in.
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SUITABLE FOR

Packaging



FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	no
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	3

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments
 EC 1935/2004 Regulation and Amendments
 EC 2023/2006 Regulation and Amendments
 EU 10/2011, 2023/1442 Regulation and Amendments
 FDA (Food and Drug Administration)



NOTES

PRODUCT CODE NA26

Last Update: 12-12-2018

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

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Recommended joining procedure
SINGLE Z - 80 x 10 mm


A = 80 mm
B = 10 mm

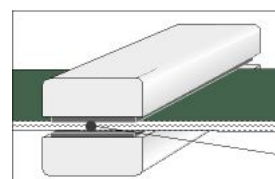
Other joining methods can be used:
DIAGONAL SINGLE Z

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing
Heating press P \ PL \ PLS

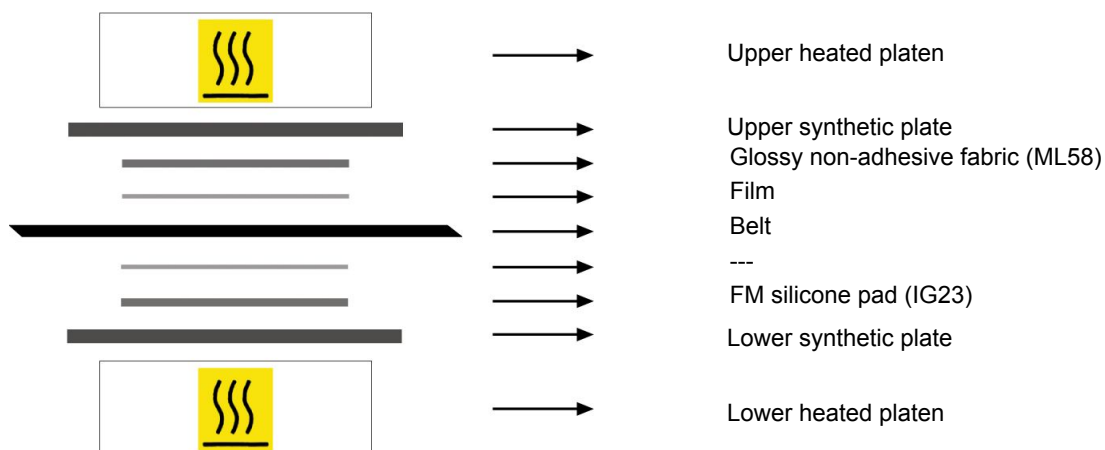
Press settings	
Upper platen temperature	175 °C
Lower platen temperature	175 °C
Temperature gauge setting	175 °C
Curing time in press	3 min.
Pressure	4 bar bar
Film	TC29 - Green PVC film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.

3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components

• Notes
PRODUCT CODE NA26
Last Update: 19-02-2019
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