

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

EL2-U10 HP blue AM

	COMPOSITION	ON
Conveying surface	Material	Polyurethane (TPU) - HP® system
	Thickness	1.00 mm <i>0.039 in.</i>
	Surface pattern	Smooth
Con	Colour	HP [®] blue
	Coefficient of friction	MF
Textile carcass	Material	
	Plies no.	
⊢ წ	Weft type	
	Material	Polyurethane (TPU) - HP® system
Driving surface	Thickness	mm <i>0.000 in.</i>
	Surface pattern	FL
	Colour	HP® blue

TECHNICAL SPECIFICATIONS				
Total thickness		1.00 mm	0.04	in.
Weight		1.10 kg/m ²	0.22	lbs./sq.ft
Elongation at 1%	2 N/mm	11.0	lbs./in.	
Max. admissible pull	2 N/mm	11.0	lbs./in.	
Temperature resistance (1)	min.	-30 °C	-22	°F
resistance (1)	max.	60 ℃	140	°F
(1) Use of the belt with limi	t values may re	duce its life.		
Minimum radius / di	ameter ⁽²⁾			

Millimum radius / diameter		
Knife edge minimum radius	no	
■ Bending roller min. diameter	10 mm	0.39 in.
■ Counter-bending roller min. diameter	15 mm	0.59 in.
$^{\left(2\right)}$ The above mentioned values depend on the type of CHIORINO joint recommended.		
Coefficient of friction on driving surface		

Raw steel sheet	0.40 [-]		
Laminated plastic/wood	0.50 [-]		
Steel roller	0.40 [-]		
Rubberized roller	0.60 [-]		
Max. production width	2000 mm	79 in.	

SUITABLE FOR

Food: meat and fish processing Food: cheese processing

Packaging Check weighers

Materials handling: multiple drives

Pharmaceutics industry







FEATURES		
Humidity influence	no	
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)	no	
Static conductivity (UNI EN ISO 284)	no	
Conveying on skid bed	yes	
Conveying on rollers	yes	
Conveying on skid bed on top and return		
Troughed conveying	yes	
Swan neck conveying	no	
Inclined conveying	no	
Accumulators belts	no	
Curved conveyor	no	
Chemical resistances link		

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments EC 2025/351 Regulation of 21 February 2025

EC 528/2012 Regulation and Amendments

Exempt from EPA registration under the treated articles exemption in 40 CFR 152.25(a)

FDA (Food and Drug Administration)



Last Update: 10-09-2025

NOTES

PRODUCT CODE NA2693

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



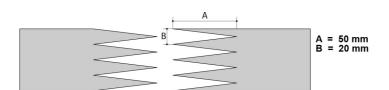
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

EL2-U10 HP blue AM

Recommended joining procedure

SINGLE Z - 50 x 20 mm



Other joining methods can be used:

SINGLE Z - 80 x 10 mm DIAGONAL SINGLE Z **BUTT SPLICE**

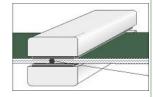
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

P\PL\PLS **Heating press**

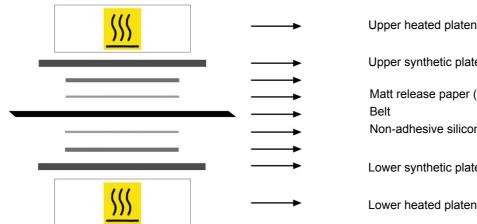
Press settings	
Upper platen temperature	165 °C
Lower platen temperature	165 °C
Temperature gauge setting	165 °C
Curing time in press	3 min.
Pressure	2 bar
Film	none
Cement	

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

· Layout of components



Upper synthetic plate

Matt release paper (ML2)

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

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