

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M5 U0-U2 HP VL blue A AM

COMPOSITION						
Conveying surface	Material	Polyurethane (TPU) - HP® system				
	Thickness	0.20 mm <i>0.008 in.</i>				
	Surface pattern	VL				
		HP [®] blue				
	Coefficient of friction	MF				
Textile carcass	Material	Polyester (PET) - HP [®] system				
	Plies no.	2				
	Weft type	Rigid				
Driving surface	Material	Fabric polyurethane (TPU) impregn HP® system				
	Thickness	mm <i>0.000 in.</i>				
	Surface pattern	Fabric				
	Colour	Light blue				

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TECHNICAL SPECIFICATIONS							
Total thickness	1.30	mm	0.05	in.			
Weight		1.40	kg/m²	0.29	lbs./sq.ft		
Elongation at 1%		6	N/mm	34.0	lbs./in.		
Max. admissible pull		12	N/mm	69.0	lbs./in.		
Temperature resistance (1)	min.	-30	°C	-22	°F		
resistance (1)	max.	110	°C	230	°F		
(1) Use of the belt with limit	values may red	luce its lif	e.				
Minimum radius / dia	meter (2)						
■ Knife edge minimu			4 mm	0,16 in.			
Bending roller min			8 mm	0.31 in.			

(2) The above mentioned values depend on the type of CHIORINO joint recommended.						
Coefficient of friction on driving surface						
Raw steel sheet	0.20 [-]					
Laminated plastic/wood	0.25 [-]					
Steel roller	0.20 [-]					
Rubberized roller	0.30 [-]					
Max. production width	2100 mm	83 in.				

SUITABLE FOR

Food: slicing machines Food: seafood processing

Food: dairy

Fruits and vegetables

Food: bread

Food: biscuits and crackers: rotary cutter

■ Counter-bending roller min. diameter

Food: pizza

Food: chocolate bars Pharmaceutics industry





FEATURES		
Humidity influence	no	
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)		
Static conductivity (UNI EN ISO 284)		
Conveying on skid bed	yes	
Conveying on rollers		
Conveying on skid bed on top and return		
Troughed conveying		
Swan neck conveying		
Inclined conveying		
Accumulators belts		
Curved conveyor	no	
Chemical resistances <u>link</u>		

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2024/3190 Regulation and Amendments EC 2025/351 Regulation of 21 February 2025 EC 528/2012 Regulation and Amendments

Exempt from EPA registration under the treated articles exemption in 40 CFR 152.25(a)

FDA (Food and Drug Administration)

USDA Meat&Poultry (United States Department of Agriculture)

NOTES



PRODUCT CODE NA2669 Last Update: 10-10-2025

16 mm 0.63 in.

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



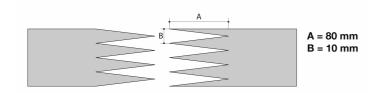
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DOUBLE Z SKIVED JOINT '1'

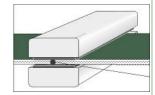
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

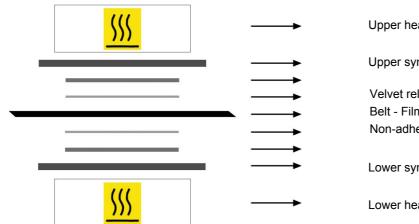
Press settings				
Upper platen temperature	160 °C			
Lower platen temperature	160 °C			
Temperature gauge setting	160 °C			
Curing time in press	3 min.			
Pressure	2,5 bar			
Film	TC715 - Film PU HP blue AM			
Cement				

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Upper heated platen

Upper synthetic plate

Velvet release paper (ML3)

Belt - Film on top side

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

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