

#### **CONVEYOR & PROCESS BELTS**

#### **TECHNICAL DATA SHEET**

## Z 25/3 FV/V12-50 MT black

COMPOSITION								
Conveying surface	Material	PVC/Nitrile						
	Thickness	1.70 mm <i>0.067 in.</i>						
	Surface pattern	Matt						
	Colour	Black						
	Coefficient of friction	LF						
e SS	Material	Polyester (PET)						
Textile	Plies no.	3						
₽ 8	Weft type	Rigid						
	Material	Fabric with polyvinyl chloride (PVC) impregnation						
<b>Driving</b> surface	Thickness	mm in.						
	Surface pattern							
	Colour	Black						



TECHNICAL SPECIFICATIONS							
Total thickness		5.00	mm	0.20	in.		
Weight		6.00	kg/m²	1.22	lbs./sq.ft		
Elongation at 1%		25	N/mm	143.0	lbs./in.		
Temperature resistance (1)	min.	-10	°C	14	°F		
resistance (1)	max.	70	°C	158	°F		
<sup>(1)</sup> Use of the belt with limit values may reduce its life.							
Bending roller min. diame	eter <sup>(2</sup>	80	mm	3.15	in.		
(2) The above mentioned values depend on the type of ZILIGEN joint recommended.							
Max. production width		3000	mm	118	in.		

FEATURES	
Permanent antistatic	
Conveying on skid bed	
Conveying on rollers	yes
Troughed conveying	no

# Abrasion resistance

NOTES

Mineral oil resistance Animal oil resistance Vegetal oil resistance Mineral oil resistance

REACH EC 1907/2006 Regulation and Amendments

PRODUCT CODE NA2612 Last Update: 10-01-2025

#### DISCLAIMER

**COMPLIANCES** 

The information contained in this document describes the features of the ZILIGEN product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the ZILIGEN product. ZILIGEN cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



#### JOINING TECHNICAL DATA SHEET

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Recommended	loining	procedure

Other joining methods can be used:

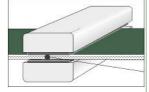
Check our general catalogue to get further info on ZILIGEN joining methods.

#### Pressing

#### **Heating press**

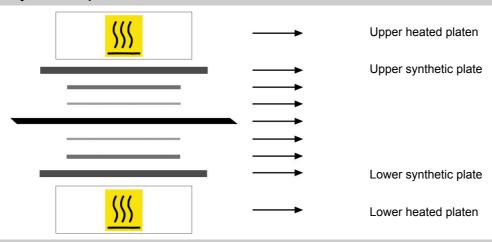
Press settings				
Upper platen temperature	°C			
Lower platen temperature	°C			
Temperature gauge setting	°C			
Curing time in press	min.			
Pressure	bar			
Film				
Cement				

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

#### · Layout of components



### Notes

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