

## **CONVEYOR AND PROCESS BELTS**

### **TECHNICAL DATA SHEET**

# 2T12 U0-V20 GP W

COMPOSITION					
	Material	PVC 45 Sh.A (±5)			
Conveying surface	Thickness	2.00	mm	0.079	in.
	Surface pattern	GP			
	Colour	White			
	Coefficient of friction	HF			
e SS	Material	Polyester (PET)			
<b>Textile</b> carcass	Plies no.	2			
	Weft type	Flexible	2		
	Material	Fabric with polyurethane (TPU) impregnation			
<b>Driving</b> <b>surface</b>	Thickness		mm		in.
	Surface pattern	Fabric			
	Colour	White			

TECHNICAL SPECIFICATIONS					
Total thickness		5.50 r	mm	0.22	in.
Weight		3.90	kg/m²	0.80	lbs./sq.ft
Elongation at 1%		12 1	N/mm	69.0	lbs./in.
Max. admissible pull		24 1	N/mm	137.0	lbs./in.
Temperature resistance (1)	min.	-10	°C	14	°F
resistance (1)	max.	60 9	°C	140	°F
<sup>(1)</sup> Use of the belt with limit values may reduce its life.					

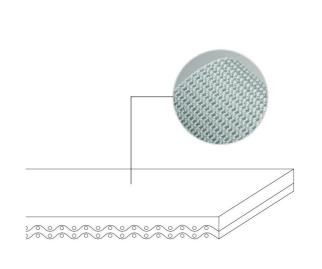
Minimum radius / diameter (2)			
Knife edge minimum radius	no		
■ Bending roller min. diameter	50 mm	1.97 in.	
Counter-bending roller min. diameter	60 mm	2.36 in.	
(2) The above mentioned values depend on the type of CHIORINO joint recommended.			

### Coefficient of friction on driving surface

occinicion on medicin on arriving carrace				
Raw steel sheet	0.20 [-]			
Laminated plastic/wood	0.25 [-]			
Steel roller	0.20 [-]			
Rubberized roller	0.30 [-]			
Max. production width	2000 mm	79 in.		

## SUITABLE FOR

Food industry Packaging



FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	yes
Chemical resistances link	

### COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments FDA (Food and Drug Administration)



Last Update: 12-12-2018

**NOTES** 

PRODUCT CODE NA19

**DISCLAIMER** 

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



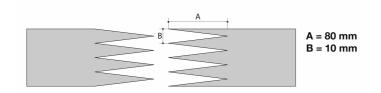
#### **CONVEYOR AND PROCESS BELTS**

#### JOINING TECHNICAL DATA SHEET

# 2T12 U0-V20 GP W

# Recommended joining procedure

### SINGLE Z - 80 x 10 mm



#### Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z SKIVED JOINT '2'

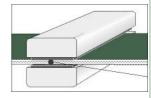
Check our general catalogue to get further info on CHIORINO joining methods.

#### Pressing

# Heating press P\PL\PLS

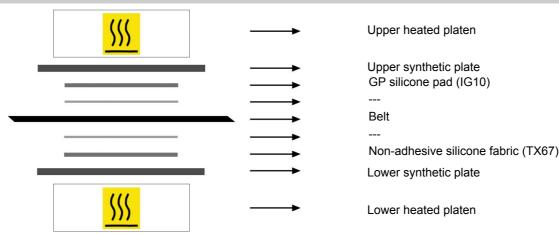
Press settings	
Upper platen temperature	160 °C
Lower platen temperature	175 °C
Temperature gauge setting	160 °C
Curing time in press	3 min.
Pressure	3 bar
Film	none
Cement	

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
  A periodical inspection of the thermostats is recommended, to make sure they function correctly.

# Layout of components



### Notes

PRODUCT CODE NA19 Last Update: 30-01-2014

#### DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.