

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M5 U0-U8 HP CC blue AM

COMPOSITION Material Polyurethane (TPU) - HP® system Thickness 0.80 mm 0.031 in. Surface pattern CC HP® blue Colour Coefficient of friction Material Polyester (PET) - HP® system Plies no. Weft type Rigid Fabric polyurethane (TPU) impregn. - HP® system Material Thickness mm in. Surface Fabric pattern Colour Light blue

TECHNICAL SPECIFICATIONS					
Total thickness		2.90	mm	0.11	in.
Weight		2.10	kg/m²	0.43	lbs./sq.ft
Elongation at 1%		6	N/mm	34.0	lbs./in.
Max. admissible pull		12	N/mm	69.0	lbs./in.
Temperature resistance (1)	min.	-30	°C	-22	°F
	max.	110	°C	230	°F
(1) Use of the belt with limit	values may re	duce its life	е.		

Minimum radius / diameter (2) Knife edge minimum radius

no

■ Bending roller min. diameter 10 mm 0.39 in. Counter-bending roller min. diameter 30 mm 1.18 in.

(2) The above mentioned values depend on the type of CHIORINO joint recommended.

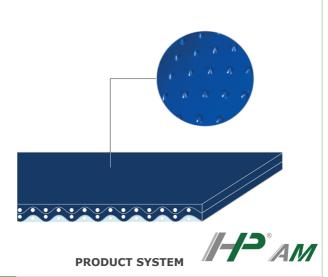
Coefficient of friction on driving surface

■ Raw steel sheet 0.20 [-] 0.25 [-] Laminated plastic/wood ■ Steel roller 0.20 [-] Rubberized roller 0.30 [-]

Max. production width 800 mm 31 in.

SUITABLE FOR

Food: slicing machines Food: cheese processing Fruits and vegetables sorting



FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances <u>link</u>	

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments HACCP (Hazard Analysis and Critical Control Points) FDA (Food and Drug Administration)



Last Update: 11-05-2023

NOTES

PRODUCT CODE NA1759

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



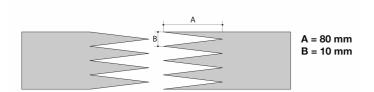
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

MICRO Z - 30 x 6 mm

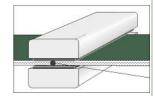
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

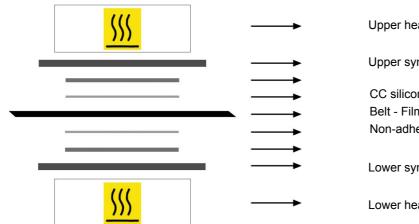
Press settings				
Upper platen temperature	165 °C			
Lower platen temperature	165 °C			
Temperature gauge setting	165 °C			
Curing time in press	3 min.			
Pressure	2,5 bar			
Film	TC715 - Film PU HP blue AM			
Cement				

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Upper heated platen

Upper synthetic plate

CC silicone pad (IG24)

Belt - Film on top side

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

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