

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M5 U0-U8 HP STL blue A AM

COMPOSITION						
Conveying surface	Material	Polyurethane (TPU) - HP [®] system				
	Thickness	0.80 mm <i>0.031 in.</i>				
	Surface pattern	STL				
	Colour	HP [®] blue				
	Coefficient of friction	HF				
Textile carcass	Material	Polyester (PET) - HP [®] system				
	Plies no.	2				
	Weft type	Rigid				
Driving surface	Material	Fabric polyurethane (TPU) impregn HP® system				
	Thickness	mm in.				
	Surface pattern	Fabric				
	Colour	Light blue				

TECHNICAL SPECIFICATIONS					
Total thickness	2.40	mm	0.09	in.	
Weight	2.10	kg/m²	0.43	lbs./sq.ft	
Elongation at 1%	6	N/mm	34.0	lbs./in.	
Max. admissible pull	12	N/mm	69.0	lbs./in.	
Temperature resistance (1)	min.	-30	°C	-22	°F
resistance (1)	max.	110	°C	230	°F
⁽¹⁾ Use of the belt with limit values may reduce its life.					

		(2)
Minimum	radius /	diameter (2)

Knife edge minimum radius no

10 mm 0.39 in. ■ Bending roller min. diameter Counter-bending roller min. diameter 30 mm 1.18 in.

(2) The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

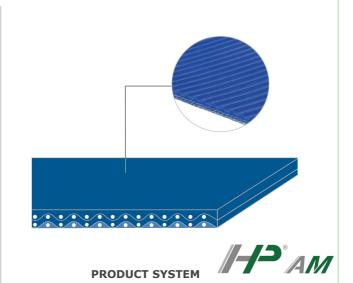
■ Raw steel sheet 0.20 [-] 0.25 [-] Laminated plastic/wood ■ Steel roller 0.20 [-] Rubberized roller 0.30 [-]

Max. production width 2000 mm 79 in.

SUITABLE FOR

Food: meat and fish processing

Food: slicing machines Food: seafood processing



FEATURES		
Humidity influence	no	
Suitable to metal detector	yes	
Permanent antistatic dynamically (UNI EN ISO 21179)	yes	
Static conductivity (UNI EN ISO 284)	no	
Conveying on skid bed	yes	
Conveying on rollers	yes	
Conveying on skid bed on top and return		
Troughed conveying	no	
Swan neck conveying		
Inclined conveying		
Accumulators belts	no	
Curved conveyor		
Chemical resistances <u>link</u>		

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments HACCP (Hazard Analysis and Critical Control Points) FDA (Food and Drug Administration)



Last Update: 11-05-2023

NOTES

PRODUCT CODE NA1756

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



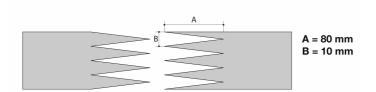
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

2M5 U0-U8 HP STL AM blue A

Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

MICRO Z - 30 x 6 mm

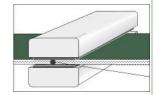
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

P\PL\PLS **Heating press**

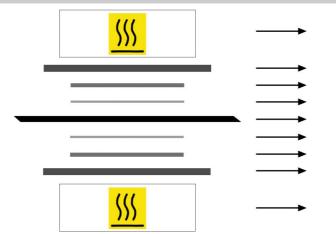
Press settings				
Upper platen temperature	170 °C			
Lower platen temperature	170 °C			
Temperature gauge setting	170 °C			
Curing time in press	4 min.			
Pressure	2,5 bar			
Film	TC715 - Film PU HP blue AM			
Cement				

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

· Layout of components



Upper heated platen

Upper synthetic plate Texgum coverings SI0/S (TX104) STL silicone pad (IG30) Belt - Film on top side Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

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