

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M5 U0-U2 FXD AM

COMPOSITION							
COMPOSITION							
Conveying surface	Material	Polyurethane (TPU)					
	Thickness	0.20	mm	0.008	in.		
	Surface pattern	Smooth					
	Colour	Silver					
	Coefficient of friction	MF					
Textile carcass	Material	Polyester (PET)					
	Plies no.	2					
	Weft type	Rigid					
	Material	Fabric with polyurethane (TPU) impregnation					
Driving surface	Thickness		mm		in.		
	Surface pattern	Fabric					
	Colour	Green					

Coloui Gicci	1				
TECHNICAL SPECIFICATIONS					
Total thickness		1.30 mm	0.05	in.	
Weight	1.40 kg/m ²	0.29	lbs./sq.ft		
Elongation at 1%	6 N/mm	34.0	lbs./in.		
Max. admissible pull		12 N/mm	69.0	lbs./in.	
Temperature resistance (1)	min.	-20 °C	-4	°F	
resistance (1)	max.	100 °C	212	°F	
⁽¹⁾ Use of the belt with limit values may reduce its life.					
Minimum radius / diameter (2)					
Knife edge minimun	n radius		4 mm	0,16 in.	
Bending roller min.		8 mm	0.31 in.		

$^{\left(2\right)}$ The above mentioned values depend on the type of CHIORINO joint recommended.				
Coefficient of friction on driving surface				
Raw steel sheet	0.20 [-]			
Laminated plastic/wood	0.25 [-]			
Steel roller	0.20 [-]			
Rubberized roller	0.30 [-]			
Max. production width	2100 mm	83 in.		

16 mm

0.63 in.

SUITABLE FOR

■ Counter-bending roller min. diameter

Food: chocolate bars Food: confectionery Food: slicing machines

Packaging





FEATURES		
Humidity influence	no	
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)	no	
Static conductivity (UNI EN ISO 284)	no	
Conveying on skid bed	yes	
Conveying on rollers		
Conveying on skid bed on top and return		
Troughed conveying		
Swan neck conveying		
Inclined conveying	yes	
Accumulators belts	no	
Curved conveyor	no	
Chemical resistances <u>link</u>	5	

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments FDA (Food and Drug Administration)



Last Update: 04-10-2023

NOTES

PRODUCT CODE NA1753

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



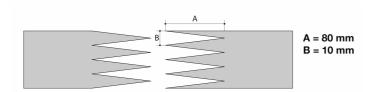
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

2M5 U0-U2 FXD AM

Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z

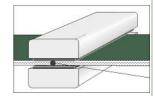
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

P\PL\PLS **Heating press**

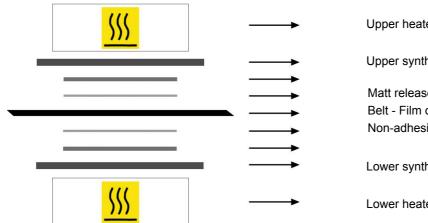
Press settings				
Upper platen temperature	160 °C			
Lower platen temperature	160 °C			
Temperature gauge setting	160 °C			
Curing time in press	3 min.			
Pressure	2,5 bar			
Film	TC734 - Film PU FXD AM			
Cement				

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

· Layout of components



Upper heated platen

Upper synthetic plate

Matt release paper (ML2)

Belt - Film on top side

Non-adhesive silicone fabric (TX67)

Lower synthetic plate

Lower heated platen

Notes

PRODUCT CODE NA1753

Last Update: 28-04-2023

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.