

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE	NA1733	TYPE	EL4-O15 HY W
------	--------	------	--------------

COMPOSITION

Conveying surface	Material	Thermoplastic Polyolefin (TPO)	
	Thickness	1.50 mm	0.059 in.
	Surface pattern	Matt	
	Colour	White	
	Coefficient of friction	LF	
Textile carcass	Material	---	
	Plies no.	---	
	Weft type	---	
Driving surface	Material	Fabric with polyolefin (TPO) impregnation	
	Thickness	--- mm	--- in.
	Surface pattern	FL	
	Colour	White	

TECHNICAL SPECIFICATIONS

Total thickness	1.50 mm	0.06 in.
Weight	1.65 kg/m ²	0.34 lbs./sq.ft
Elongation at 8%	4 N/mm	23.0 lbs./in.
Max. admissible pull	4 N/mm	23.0 lbs./in.
Temperature resistance ⁽¹⁾	min.	-40 °C -40 °F
	max.	80 °C 176 °F

⁽¹⁾ Use of the belt with limit values may reduce its life.

Minimum radius / diameter ⁽²⁾		
■ Knife edge minimum radius	no	
■ Bending roller min. diameter	20 mm	0.79 in.
■ Counter-bending roller min. diameter	30 mm	1.18 in.

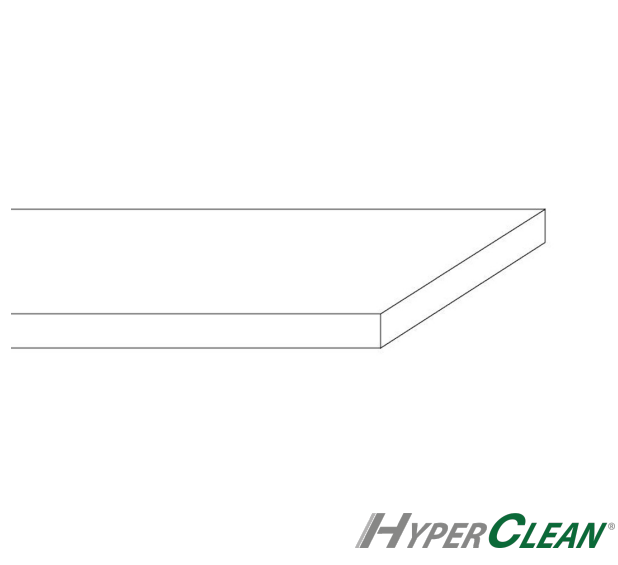
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface	
■ Raw steel sheet	0.30 [-]
■ Laminated plastic/wood	0.35 [-]
■ Steel roller	0.30 [-]
■ Rubberized roller	0.40 [-]

Max. production width	1600 mm	63 in.
-----------------------	---------	--------

SUITABLE FOR

- Packaging
- Check weighers
- Food: confectionery
- Food: chocolate bars
- Food: bakery
- Food: slicing machines
- Food: meat and fish processing
- Food: dairy
- Pharmaceutics industry



HYPERCLEAN

FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	12

COMPLIANCES

- REACH EC 1907/2006 Regulation and Amendments
- EC 1935/2004 Regulation and Amendments
- EC 2023/2006 Regulation and Amendments
- EU 10/2011, 2023/1442 Regulation and Amendments
- FDA (Food and Drug Administration)



NOTES

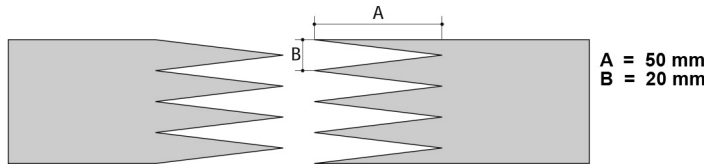
Maximum production width 1600 mm. Requests for production in wider widths must be authorized by Chiorino Technical Management

Issue: 09-03-2023 Last Update: 11-03-2024

DISCLAIMER
The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA1733** TYPE **EL4-O15 HY W**

Recommended joining procedure **SINGLE Z - 50 x 20 mm**



Other joining methods can be used:

- SINGLE Z - 80 x 10 mm
- MICRO Z - 12 x 6 mm

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

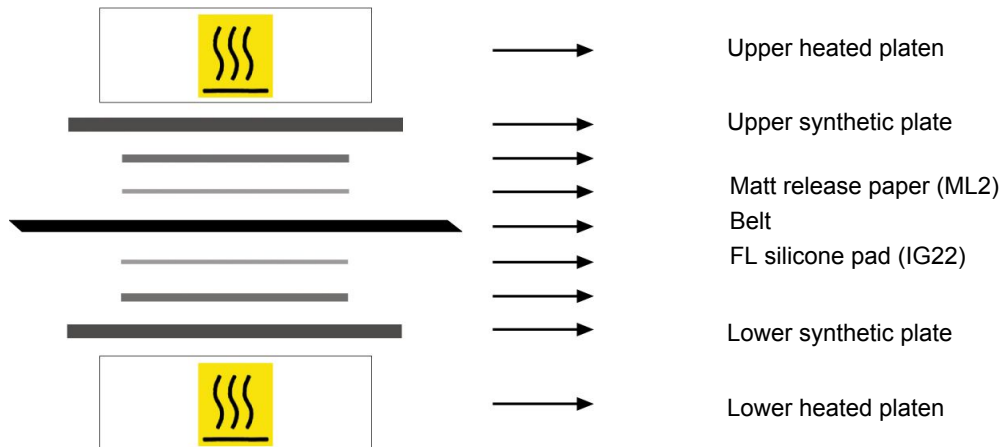
Press settings	
Upper platen temperature	130 °C
Lower platen temperature	130 °C
Temperature gauge setting	130 °C
Curing time in press	3 min.
Pressure	2,5 bar
Film	
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

Issued: 23-02-2023

Last Update: 15-02-2024

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.