

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M8 O0-O4 HY GS W A

COMPOSITION							
Conveying surface	Material	Thermoplastic Polyolefin (TPO)					
	Thickness	0.40 mm <i>0.016 in.</i>					
	Surface pattern	Glossy					
	Colour	White					
	Coefficient of friction	HF					
Textile carcass	Material	Polyester (PET)					
	Plies no.	2					
	Weft type	Rigid					
Driving surface	Material	Fabric with polyolefin (TPO) impregnation					
	Thickness	mm <i> in.</i>					
	Surface pattern	Fabric					
	Colour	White					

TECHNICAL SPEC	IFICATION	NS				
Total thickness		2.00	mm		0.08	in.
Weight		2.10	kg/m²		0.43	lbs./sq.ft
Elongation at 1%		8	N/mm		46.0	lbs./in.
Max. admissible pull		16	N/mm		91.0	lbs./in.
Temperature resistance (1)	min.	-40	°C		-40	°F
resistance (1)	max.	80	°C		176	°F
⁽¹⁾ Use of the belt with limit values may reduce its life.						
Minimum radius / dian	neter (2)					
■ Knife edge minimum radius no						
■ Bending roller min. diameter				30	mm	1.18 in.
Counter-bending roller min. diameter					mm	1.57 in.

$^{\left(2\right)}$ The above mentioned values depend on the type of CHIORINO joint recommended.					
Coefficient of friction on driving surface					
Raw steel sheet	0.30 [-]				
Laminated plastic/wood	0.35 [-]				
■ Steel roller	0.30 [-]				
Rubberized roller	0.40 [-]				
Max. production width	2000 mm	79 in.			

SUITABLE FOR

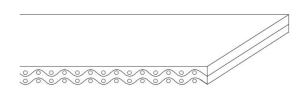
Food: confectionery Food: chocolate bars Food: bakery Food: dairy

Food: meat and fish processing

Food: poultry

Food: seafood processing

Wood: varnishing





FEATURES		
Humidity influence	no	
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)	yes	
Static conductivity (UNI EN ISO 284)	no	
Conveying on skid bed	yes	
Conveying on rollers		
Conveying on skid bed on top and return		
Troughed conveying	no	
Swan neck conveying	no	
Inclined conveying		
Accumulators belts	no	
Curved conveyor	no	
Chemical resistances <u>link</u>		

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments FDA (Food and Drug Administration)



Last Update: 11-03-2024

GS = **Glossy Surface** - The glossy surface offers an optimum balance between adhesive properties and release capabilities

Frayless - Edge fray total resistance

PRODUCT CODE NA1721

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



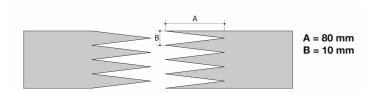
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z

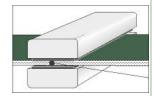
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

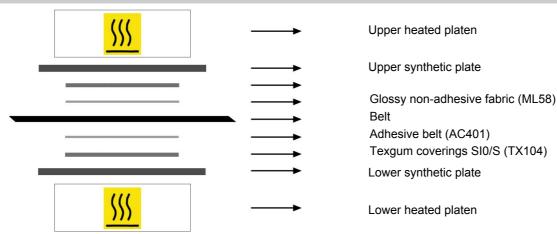
Press settings				
Upper platen temperature	125 °C			
Lower platen temperature	100 °C			
Temperature gauge setting	100 °C			
Curing time in press	3 min.			
Pressure	2,5 bar			
Film	none			
Cement				

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

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Last Update: 15-02-2024

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