

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2T8 U0-V-0

COMPOSITION				
Conveying surface	Material	Polyester (PET) fabric		
	Thickness	mm <i>in.</i>		
	Surface pattern	Fabric		
Con	Colour	White		
	Coefficient of friction	LF		
e SS	Material	Polyester (PET)		
Textile carcass	Plies no.	2		
<u>⊢</u> 8	Weft type	Flexible		
	Material	Fabric with polyurethane (TPU) impregnation		
Driving surface	Thickness	mm <i> in.</i>		
	Surface pattern	Fabric		
	Colour	White		

TECHNICAL SPECIFICATIONS					
Total thickness	1.40 mm	0.06	in.		
Weight	1.40 kg/m²	0.29	lbs./sq.ft		
Elongation at 1%	8 N/mm	46.0	lbs./in.		
Max. admissible pull	16 N/mm	91.4	lbs./in.		
Temperature resistance (1)	min.	-10 °C	14	°F	
resistance (1)	max.	60 °C	140	°F	
(1) Use of the belt with limit values may reduce its life.					

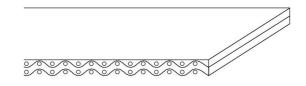
Minimum radius / diameter (2)			
Knife edge minimum radius	no		
■ Bending roller min. diameter	30 mm	1.18 in.	
Counter-bending roller min. diameter	50 mm	1.97 in.	
$^{\left(2\right) }$ The above mentioned values depend on the type of CHIORINO joint recommended.			

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]	
Laminated plastic/wood	0.25 [-]	
Steel roller	0.20 [-]	
Rubberized roller	0.30 [-]	
Max. production width	3000 mm	118 in.

SUITABLE FOR

Food: confectionery



FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	yes
Chemical resistances link	1

Last Update: 05-10-2018

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments FDA (Food and Drug Administration)

NOTES

PRODUCT CODE NA16

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



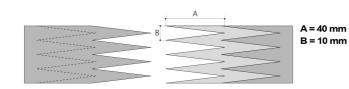
CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

2T8 U0-V-0

Recommended joining procedure

DOUBLE Z



Other joining methods can be used:

SKIVED JOINT '1'

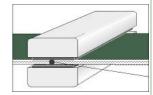
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

Press settings			
Upper platen temperature	160 °C		
Lower platen temperature	160 °C		
Temperature gauge setting	160 °C		
Curing time in press	3 min.		
Pressure	4 bar		
Film	none		
Cement			

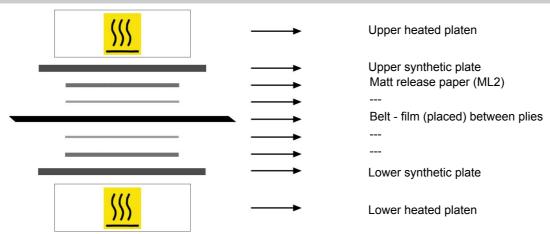
Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Last Update: 27-11-2014

Layout of components



Notes

Use two clear foils TC-30 between the plies.

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