

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE		NA1688		TYPE		EL3-U15 HP blue AM	
COMPOSITION							
Conveying surface	Material	Polyurethane (TPU) - HP® system					
	Thickness	1.50	mm	0.059	in.		
	Surface pattern	Smooth					
	Colour	HP® blue					
	Coefficient of friction	LF					
Textile carcass	Material	---					
	Plies no.	---					
	Weft type	---					
Driving surface	Material	Polyurethane (TPU) - HP® system					
	Thickness	---	mm	---	in.		
	Surface pattern	FL					
	Colour	HP® blue					
TECHNICAL SPECIFICATIONS							
Total thickness		1.50	mm	0.06	in.		
Weight		1.60	kg/m²	0.33	lbs./sq.ft		
Elongation at 8%		3	N/mm	17.0	lbs./in.		
Max. admissible pull		3	N/mm	17.0	lbs./in.		
Temperature resistance ⁽¹⁾	min.	-30	°C	-22	°F		
	max.	60	°C	140	°F		
⁽¹⁾ Use of the belt with limit values may reduce its life.							
Minimum radius / diameter ⁽²⁾							
■ Knife edge minimum radius		no					
■ Bending roller min. diameter		10	mm	0.39	in.		
■ Counter-bending roller min. diameter		15	mm	0.59	in.		
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.							
Coefficient of friction on driving surface							
■ Raw steel sheet		0.40 [-]					
■ Laminated plastic/wood		0.50 [-]					
■ Steel roller		0.40 [-]					
■ Rubberized roller		0.60 [-]					
Max. production width		2000	mm	79	in.		
SUITABLE FOR							
Food: meat and fish processing							
Food: cheese processing							
Packaging							
Check weighers							
Materials handling: multiple drives							
Pharmaceutics industry							

PRODUCT SYSTEM

FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	12

COMPLIANCES	
REACH EC 1907/2006 Regulation and Amendments	
EC 1935/2004 Regulation and Amendments	
EC 2023/2006 Regulation and Amendments	
EU 10/2011, 2023/1442 Regulation and Amendments	
HACCP (Hazard Analysis and Critical Control Points)	
FDA (Food and Drug Administration)	
VEGAN	

NOTES	
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PRODUCT SYSTEM 

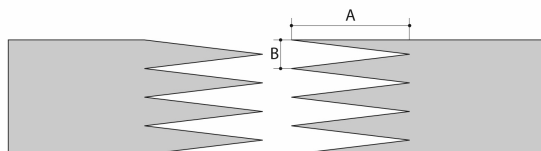
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DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

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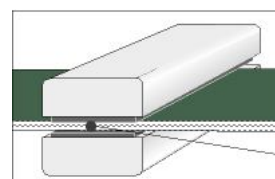
CODE NA1688
TYPE
EL3-U15 HP blue AM
Recommended joining procedure
SINGLE Z - 80 x 10 mm

**A = 80 mm
B = 10 mm**
Other joining methods can be used:
**DIAGONAL SINGLE Z
DOUBLE Z**

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing
Heating press P \ PL \ PLS

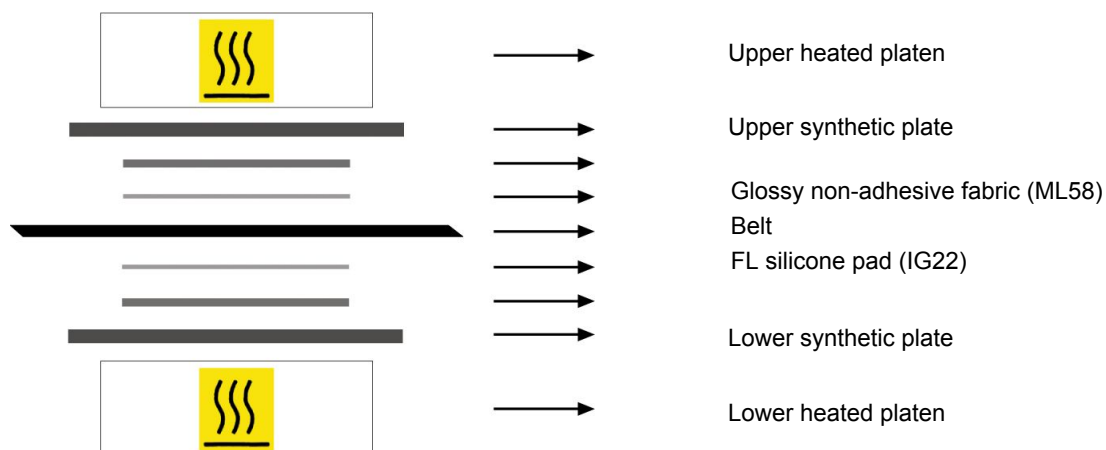
Press settings	
Upper platen temperature	160 °C
Lower platen temperature	160 °C
Temperature gauge setting	160 °C
Curing time in press	3 min.
Pressure	2 bar
Film	none
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.

3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components

• Notes

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