

## 2M8 O0-O4 HY W A

### COMPOSITION

Conveying surface	Material	Thermoplastic Polyolefin (TPO)			
	Thickness	0.40	mm	0.016 in.	
	Surface pattern	Matt			
	Colour	White			
	Coefficient of friction	LF			
Textile carcass	Material	Polyester (PET)			
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric with polyolefin (TPO) impregnation			
	Thickness	---	mm	---	in.
	Surface pattern	Fabric			
	Colour	White			

### TECHNICAL SPECIFICATIONS

Total thickness	2.00 mm	0.08 in.
Weight	2.10 kg/m <sup>2</sup>	0.43 lbs./sq.ft
Elongation at 1%	8 N/mm	46.0 lbs./in.
Max. admissible pull	16 N/mm	91.0 lbs./in.
Temperature resistance <sup>(1)</sup>	min. -40 °C	-40 °F
	max. 80 °C	176 °F

<sup>(1)</sup> Use of the belt with limit values may reduce its life.

Minimum radius / diameter <sup>(2)</sup>

- Knife edge minimum radius no
- Bending roller min. diameter 30 mm 1.18 in.
- Counter-bending roller min. diameter 40 mm 1.57 in.

<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended.

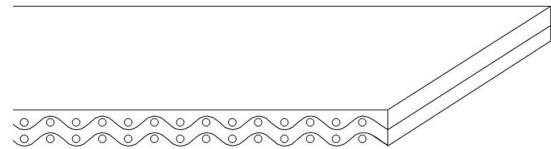
Coefficient of friction on driving surface

- Raw steel sheet 0.30 [-]
- Laminated plastic/wood 0.35 [-]
- Steel roller 0.30 [-]
- Rubberized roller 0.40 [-]

Max. production width 2000 mm 79 in.

### SUITABLE FOR

Food: confectionery  
Food: chocolate bars  
Food: bakery  
Food: dairy  
Food: meat and fish processing  
Food: poultry  
Food: seafood processing  
Wood: varnishing



**HYPERCLEAN®**

### FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances <a href="#">link</a>	12

### COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments  
EC 1935/2004 Regulation and Amendments  
EC 2023/2006 Regulation and Amendments  
EU 10/2011, 2023/1442 Regulation and Amendments  
FDA (Food and Drug Administration)



### NOTES

**Frayless** - Edge fray total resistance

PRODUCT CODE NA1677

Last Update: 11-03-2024

### DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

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### Recommended joining procedure

SINGLE Z - 80 x 10 mm



A = 80 mm  
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z

Check our general catalogue to get further info on CHIORINO joining methods.

### • Pressing

Heating press P \ PL \ PLS

Press settings	
Upper platen temperature	125 °C
Lower platen temperature	100 °C
Temperature gauge setting	100 °C
Curing time in press	3 min.
Pressure	2,5 bar
Film	none
Cement	---

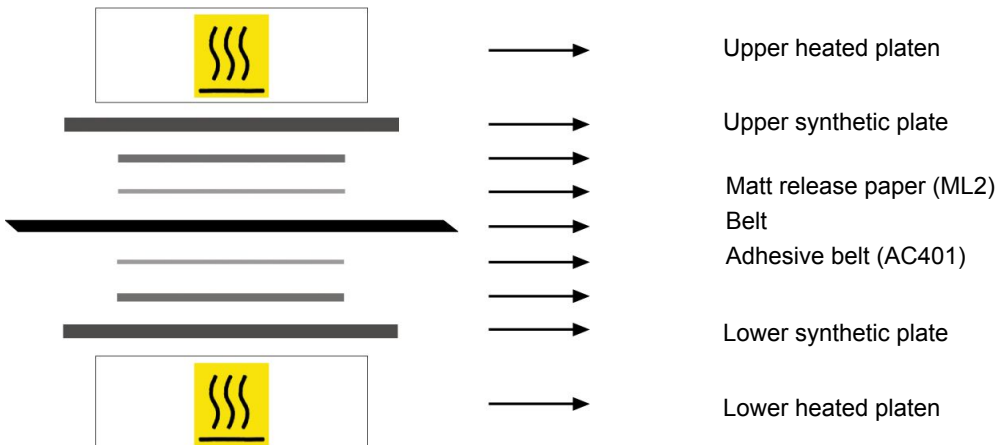
1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.

3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

### • Layout of components



### • Notes

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