

# **CONVEYOR AND PROCESS BELTS**

## **TECHNICAL DATA SHEET**

# 2M12 U0-V-U0 FR e+

COMPOSITION							
Conveying surface	Material	Fabric with polyurethane (TPU) impregnation					
	Thickness	mm <i>in.</i>					
	Surface pattern	Fabric					
	Colour	Anthracite					
	Coefficient of friction	LF					
<b>Textile</b> carcass	Material	Polyester (PET)					
	Plies no.	2					
	Weft type	Rigid					
<b>Driving</b> surface	Material	Fabric with polyurethane (TPU) impregnation					
	Thickness	mm <i> in.</i>					
	Surface pattern	LdB fabric					
	Colour	Anthracite					

TECHNICAL SPECIFICATIONS							
Total thickness	2.50 mm	0.10	in.				
Weight	2.30 kg/m <sup>2</sup>	0.47	lbs./sq.ft				
Elongation at 1%	12 N/mm	69.0	lbs./in.				
Max. admissible pull	24 N/mm	137.0	lbs./in.				
Temperature resistance (1)	min.	-10 °C	14	°F			
resistance (1)	max.	60 °C	140	°F			
(1) Use of the belt with limit values may reduce its life.							

Minimum radius / diameter (2)				
Knife edge minimum radius	no			
■ Bending roller min. diameter	50 mm	1.97 in.		
<ul><li>Counter-bending roller min. diameter</li></ul>	100 mm	3.94 in.		
(2) The above mentioned values depend on the type of CHIORINO joint recommended.				

Coefficient of friction on driving surface						
Raw steel sheet	0.20 [-]					
Laminated plastic/wood	0.25 [-]					
■ Steel roller	0.20 [-]					
Rubberized roller	0.30 [-]					
Max. production width	2000 mm	79 in.				

## SUITABLE FOR

Airports

Materials handling



FEATURES		
Humidity influence		
Suitable to metal detector		
Permanent antistatic dynamically (UNI EN ISO 21179)		
Static conductivity (UNI EN ISO 284)		
Conveying on skid bed	yes	
Conveying on rollers		
Conveying on skid bed on top and return		
Troughed conveying		
Swan neck conveying		
Inclined conveying		
Accumulators belts		
Curved conveyor		
Chemical resistances <u>link</u>		

Last Update: 28-02-2025

### COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments Flame Retardant UNI EN ISO 340 Flame Retardant UL94HB Horizontal Burning

**NOTES** 

PRODUCT CODE NA1617

### **DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



#### JOINING TECHNICAL DATA SHEET

# Recommended joining procedure Other joining methods can be used: Check our general catalogue to get further info on CHIORINO joining methods. Pressing **Heating press** 1. Use the KM330 thermo-**Press settings** meter to check the effective temperature inside the belt. Place the °C Upper platen temperature thermometer gauge as shown by the drawing at °C Lower platen temperature side. °C Temperature gauge setting 2. Allow the cooling cycle to be completed before removing the belt from the press. Curing time in press min. Pressure bar 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those Film indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly. Cement · Layout of components Upper heated platen Upper synthetic plate

Notes

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Lower synthetic plate

Lower heated platen