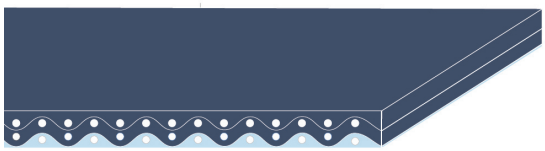
CHIORINO 1906

CONVEYOR AND PROCESS BELTS **TECHNICAL DATA SHEET**

2M5 U0-U0 blue DET

COMPOSITION

Conveying surface	Material	Fabric with polyurethane (TPU) impregnation
	Thickness	--- mm --- *in.*
	Surface pattern	Fabric
	Colour	Dark blue
	Coefficient of friction	LF
Textile carcass	Material	Polyester (PET)
	Plies no.	2
	Weft type	Rigid
Driving surface	Material	Fabric with polyurethane (TPU) impregnation
	Thickness	--- mm --- *in.*
	Surface pattern	Fabric
	Colour	Light blue



DET®

TECHNICAL SPECIFICATIONS

Total thickness		1.00 mm	*0.04*	*in.*
Weight		1.10 kg/m²	*0.22*	*lbs./sq.ft*
Elongation at 1%		5 N/mm	*29.0*	*lbs./in.*
Max. admissible pull		10 N/mm	*57.0*	*lbs./in.*
Temperature resistance (1)	min.	-30 °C	*-22*	*°F*
	max.	100 °C	*212*	*°F*

(1) Use of the belt with limit values may reduce its life.

Minimum radius / diameter (2)

Knife edge minimum radius	4 mm	*0,16*	*in.*
Bending roller min. diameter	8 mm	*0.31*	*in.*
Counter-bending roller min. diameter	16 mm	*0.63*	*in.*

(2) The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]
Laminated plastic/wood	0.25 [-]
Steel roller	0.20 [-]
Rubberized roller	0.30 [-]

Max. production width	2000 mm	*79*	*in.*

SUITABLE FOR

Food: bakery
Food: conveying of dried pasta
Food: chocolate bars
Packaging
Paper industry
Wood industry

FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	yes
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances link	12

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments
EC 1935/2004 Regulation and Amendments
EC 2023/2006 Regulation and Amendments
EU 10/2011, 2024/3190 Regulation and Amendments
FDA (Food and Drug Administration)
HACCP (Hazard Analysis and Critical Control Points)

NOTES

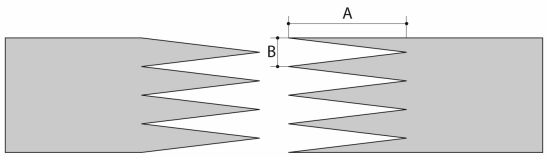
Recognized by metal detector

PRODUCT CODE NA1565 Last Update: 29-01-2020

DISCLAIMER
The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

2M5 U0-U0 HP blue DET

Recommended joining procedure SINGLE Z - 80 x 10 mm



A = 80 mm
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z
DOUBLE Z
SKIVED JOINT '1'
MICRO Z - 30 x 6 mm

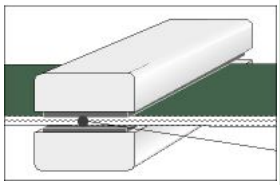
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

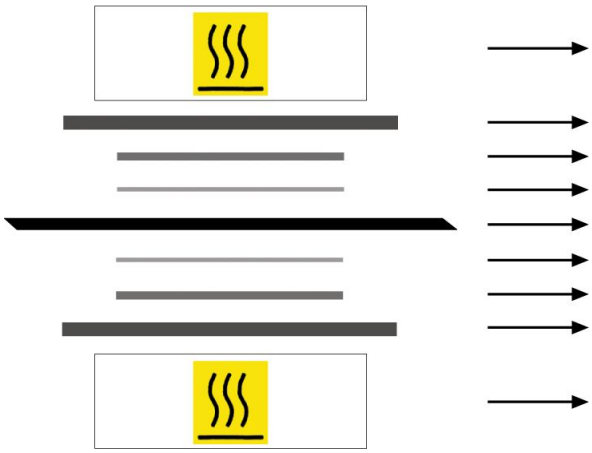
Press settings	
Upper platen temperature	155 °C
Lower platen temperature	155 °C
Temperature gauge setting	155 °C
Curing time in press	3 min.
Pressure	2,5 bar
Film	TC636 - Film PU Blue DET
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
   A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen
Upper synthetic plate
Non-adhesive silicone fabric (TX67)

Belt
Adhesive belt (AC401)
Non-adhesive silicone fabric (TX67)
Lower synthetic plate
Lower heated platen

• Notes

Seal the belt using the antistatic thread on the covering surface.

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