

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M12 U0-V7 LG FR

COMPOSITION								
Conveying surface	Material	PVC 45 Sh.A (±5)						
	Thickness	0.70	mm	0.028	in.			
	Surface pattern	LG						
	Colour	Anthracite						
	Coefficient of friction	HF						
Textile carcass	Material	Polyester (PET)						
	Plies no.	2						
	Weft type	Rigid						
Driving surface	Material	Fabric with polyurethane (TPU) impregnation						
	Thickness		mm		in.			
	Surface pattern	LdB fab	ric					
	Colour	Grey						

TECHNICAL SPECIFICATIONS						
Total thickness	2.70 mm	0.11	in.			
Weight	2.40 kg/m^2	0.49	lbs./sq.ft			
Elongation at 1%	12 N/mm	69.0	lbs./in.			
Max. admissible pull		24 N/mm	137.0	lbs./in.		
Temperature resistance (1)	min.	-10 °C	14	°F		
resistance (1)	max.	60 °C	140	°F		
⁽¹⁾ Use of the belt with limit values may reduce its life.						

Minimum radius / diameter (2)

■ Knife edge minimum radius no

40 mm 1.57 in. ■ Bending roller min. diameter ■ Counter-bending roller min. diameter 60 mm 2.36 in.

 $^{(2)}$ The above mentioned values depend on the type of CHIORINO joint recommended.

Coefficient of friction on driving surface

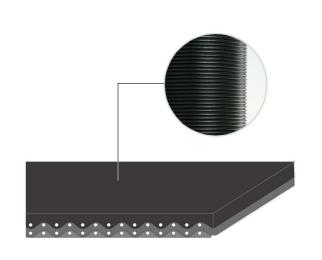
0.20 [-] ■ Raw steel sheet Laminated plastic/wood 0.25 [-] ■ Steel roller 0.20 [-] Rubberized roller 0.30 [-]

Max. production width 2000 mm 79 in.

SUITABLE FOR

Airports

Materials handling



FEATURES			
Humidity influence			
Suitable to metal detector			
Permanent antistatic dynamically (UNI EN ISO 21179)			
Static conductivity (UNI EN ISO 284)			
Conveying on skid bed	yes		
Conveying on rollers			
Conveying on skid bed on top and return			
Troughed conveying			
Swan neck conveying			
Inclined conveying			
Accumulators belts			
Curved conveyor	no		
Chemical resistances <u>link</u>			

Last Update: 30-01-2020

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments Flame Retardant UNI EN ISO 340 Flame Retardant UL94HB Horizontal Burning

NOTES

PRODUCT CODE NA1522

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



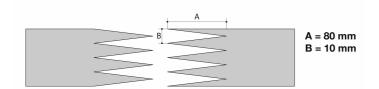
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JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z SKIVED JOINT '1'

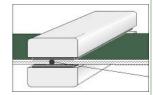
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

Press settings				
Upper platen temperature	175 °C			
Lower platen temperature	175 °C			
Temperature gauge setting	175 °C			
Curing time in press	3 min.			
Pressure	2,5 bar			
Film	TC673 - Film PVC FR			
Cement				

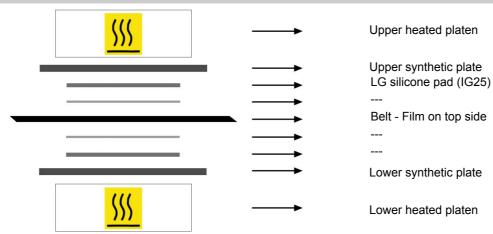
Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Last Update: 05-09-2022

Layout of components



Notes

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