

CONVEYOR AND PROCESS BELTS
TECHNICAL DATA SHEET

CODE	NA1465	TYPE	2T12 U0-V10 FM FR
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COMPOSITION

Conveying surface	Material	PVC 75 Sh.A (±5)	
	Thickness	1.00 mm	0.039 in.
	Surface pattern	FM	
	Colour	Anthracite	
	Coefficient of friction	MF	
Textile carcass	Material	Polyester (PET)	
	Plies no.	2	
	Weft type	Flexible	
Driving surface	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	--- mm	--- in.
	Surface pattern	Fabric	
	Colour	Grey	

TECHNICAL SPECIFICATIONS

Total thickness	2.30 mm	0.09 in.
Weight	2.50 kg/m ²	0.51 lbs./sq.ft
Elongation at 1%	12 N/mm	69.0 lbs./in.
Max. admissible pull	24 N/mm	137.0 lbs./in.
Temperature resistance ⁽¹⁾	min.	-10 °C 14 °F
	max.	60 °C 140 °F

⁽¹⁾ Use of the belt with limit values may reduce its life.

Minimum radius / diameter ⁽²⁾		
■ Knife edge minimum radius	no	
■ Bending roller min. diameter	50 mm	1.97 in.
■ Counter-bending roller min. diameter	60 mm	2.36 in.

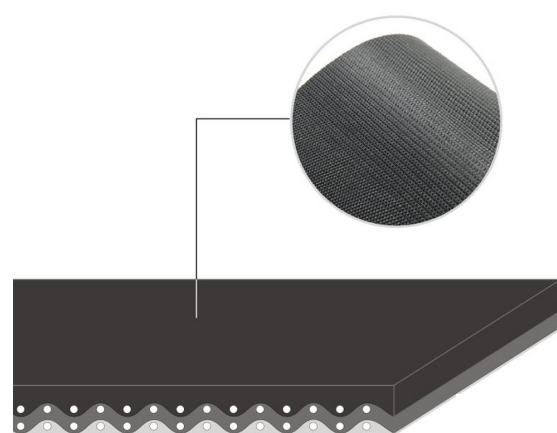
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommende

Coefficient of friction on driving surface		
■ Raw steel sheet	0.20 [-]	
■ Laminated plastic/wood	0.25 [-]	
■ Steel roller	0.20 [-]	
■ Rubberized roller	0.30 [-]	

Max. production width	3000 mm	118 in.
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SUITABLE FOR

- Packaging
- Materials handling
- Curve belts


FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	yes
Chemical resistances link	9

COMPLIANCES

- REACH EC 1907/2006 Regulation and Amendments
- Flame Retardant UNI EN ISO 340
- Flame Retardant UL94HB Horizontal Burning

NOTES

Issue: 24-01-2020 Last Update: 24-01-2020

DISCLAIMER
 The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA1465** TYPE **2T12 U0-V10 FM FR**

Recommended joining procedure **SINGLE Z**



Other joining methods can be used:

- DIAGONAL SINGLE Z
- DOUBLE Z
- SKIVED JOINT '2'
- STEP

Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

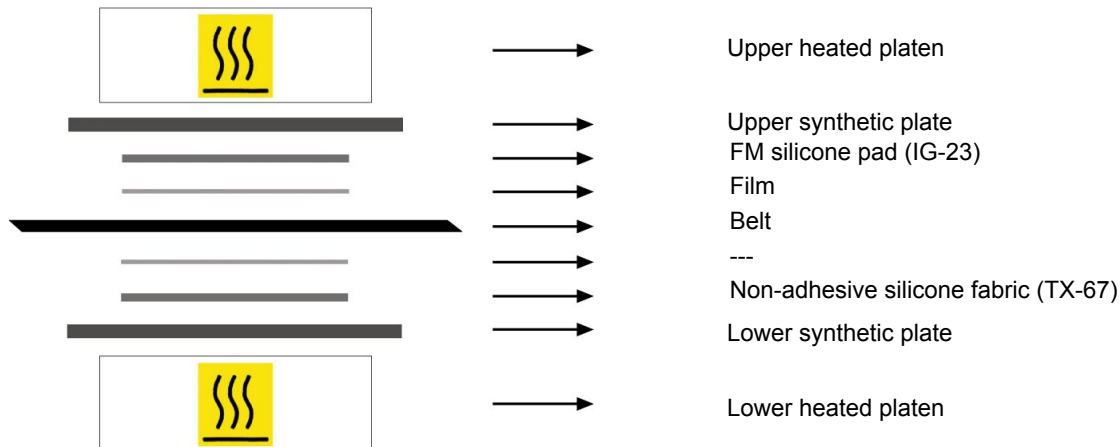
Press settings	
Upper platen temperature	175 °C
Lower platen temperature	175 °C
Temperature gauge setting	175 °C
Curing time in press	4 min.
Pressure	4 bar
Film	TC-448 - Film PVC FR black
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

In case of reinforced film use the TC438 - PVC FR black reinforced film

Issued: 18-01-2020

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