

CODE		NA145		TYPE		CNPG	
COMPOSITION							
Conveying surface	Material	Synthetic elastomer					
	Thickness	0.10 mm	0.004 in.				
	Surface pattern	Smooth					
	Colour	Green					
	Coefficient of friction	MF					
Textile carcass	Material	Polyamide (PA)					
	Plies no.	---					
	Weft type	---					
Driving surface	Material	Poliammide (PA)					
	Thickness	---	mm	---	in.		
	Surface pattern	Fabric					
	Colour	Grey					
TECHNICAL SPECIFICATIONS							
Total thickness	1.00 mm	0.04 in.					
Weight	0.90 kg/m ²	0.18 lbs./sq.ft					
Elongation at 1%	2 N/mm	11.0 lbs./in.					
Max. admissible pull	4 N/mm	22.8 lbs./in.					
Temperature resistance ⁽¹⁾	min.	0 °C	32 °F				
	max.	100 °C	212 °F				
⁽¹⁾ use of the belt with limit values may reduce its life							
Minimum roller diameter ⁽²⁾							
■ Knife edge	no						
■ Bending roller	20 mm	0.8 in.					
■ Counter-bending roller	25 mm	1.0 in.					
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended							
Coefficient of friction on driving surface							
■ Raw steel sheet	0.20 [-]						
■ Laminated plastic/wood	0.25 [-]						
■ Steel roller	0.20 [-]						
■ Rubberized roller	0.30 [-]						
Max. production width	500 mm	20 in.					
SUITABLE FOR							
Textile: spindle tapes							
FEATURES							
Humidity influence	yes						
Suitable to metal detector	no						
Permanent antistatic dynamically (UNI EN ISO 21179)	yes						
Static conductivity (UNI EN ISO 284)	no						
Conveying on skid bed	yes						
Conveying on rollers	yes						
Conveying on skid bed on top and return	no						
Troughed conveying	no						
Swan neck conveying	no						
Inclined conveying	yes						
Accumulators belts	no						
Curved conveyor	no						
Chemical resistances link	6						
COMPLIANCES							
REACH EC 1907/2006 Regulation and Amendments							
NOTES							



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DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

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• Recommended joining procedure SKIVED JOINT '1'



Check our general catalogue to get further info on CHIORINO joining methods.

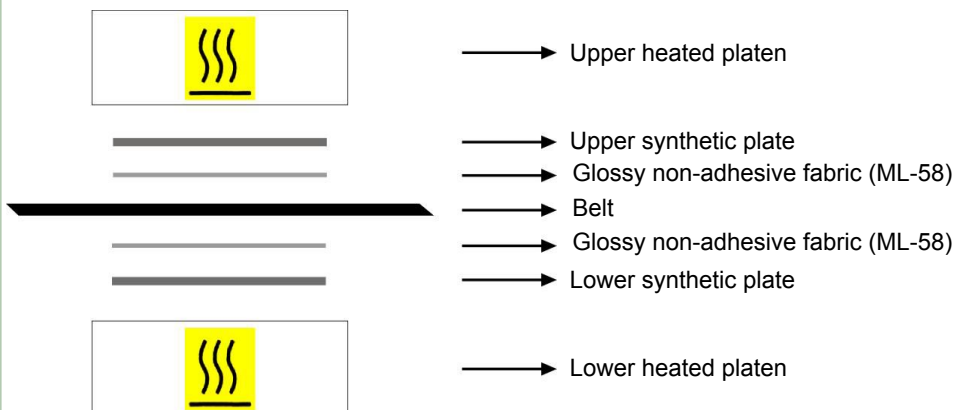
• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	0,9	20	Straight	1.10	17	0	19,65	---	---	---	---	---
B300 SA	0,9	20	Straight	1.10	20	0	12-13	---	---	---	---	---

• Guide to the use of adhesives

Apply the **K cement** on the polyamide part of the splices.
Let dry for 5 minutes, then match the belt ends, paying attention to align properly.
Press according to the instructions shown.
To ensure best joint life it is advisable not to run or tension the belt for 24 hours.

• Layout of components



Press settings	
Upper platen temperature	100 °C
Lower platen temperature	100 °C
Curing time in press	5 min.
Driving torque	30
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

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