

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

1T6 U0-U2 W A XW-P

COMPOSITION						
Conveying surface	Material	Polyurethane (TPU)				
	Thickness	0.20	mm	0.008	3 in.	
	Surface pattern	Smooth White				
Con	Colour					
	Coefficient of friction	MF				
Textile carcass	Material	Polyest	er (PET))		
	Plies no.	1				
⊢ წ	Weft type	Flexible	9			
	Material	Fabric with polyurethane (TPU) impregnation				
Driving surface	Thickness		mm		in.	
	Surface pattern	Fabric				
	Colour	White				

TECHNICAL SPECIFICATIONS					
Total thickness		0.80	mm	0.03	in.
Weight		0.90	kg/m²	0.18	lbs./sq.ft
Elongation at 1%		6	N/mm	34.0	lbs./in.
Max. admissible pull		6	N/mm	34.0	lbs./in.
Temperature resistance (1)	min.	-30	°C	-22	°F
resistance (1)	max.	110	°C	230	°F
(1) Use of the belt with limit values may reduce its life.					

Minimum radius / diameter (2)		
Knife edge minimum radius	4 mm	0,16 in.
■ Bending roller min. diameter	8 mm	0.31 in.
Counter-bending roller min. diameter	16 mm	0.63 in.
(2) The above mentioned values depend on the type of CHIORINO joint recommended.		

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]	
Laminated plastic/wood	0.25 [-]	
Steel roller	0.20 [-]	
Rubberized roller	0.30 [-]	
Max. production width	3500 mm	138 in.

SUITABLE FOR

Food: meat and fish processing

Food: dairy Food: bread

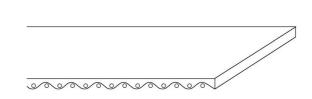
Food: sweet and salty snacks

Food: confectionery

Food: conveying of dried pasta

Food: pizza

Pharmaceutics industry Fruits and vegetables



FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	yes
Chemical resistances link	12

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments FDA (Food and Drug Administration)



Last Update: 02-04-2019

NOTES

PRODUCT CODE NA1447

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



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Recommended joining procedure

JOINING TECHNICAL DATA SHEET

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SINGLE Z - 80 x 10 mm

A = 80 mm B = 10 mm

Other joining methods can be used:

MICRO Z - 30 x 6 mm

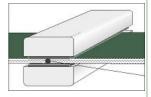
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

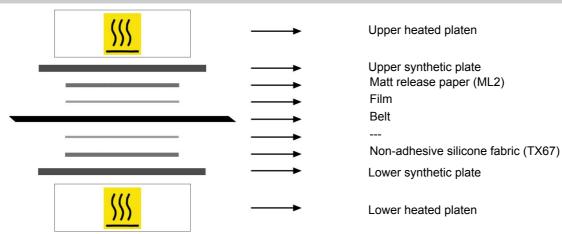
Press settings			
Upper platen temperature	155 °C		
Lower platen temperature	150 °C		
Temperature gauge setting	155 °C		
Curing time in press	3 min.		
Pressure	3 bar		
Film	TC300 - HP W PU film		
Cement			

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

PRODUCT CODE NA1447 Last Update: 23-11-2018

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