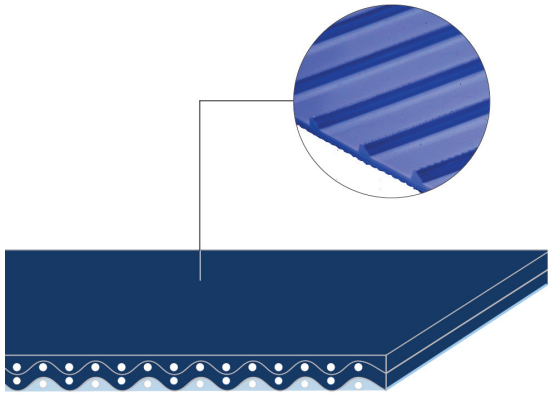




CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE	NA1394		TYPE	2M12 U0-U15 HP LT blue A	
COMPOSITION					
Conveying surface	Material	Polyurethane (TPU) - HP® system			
	Thickness	1.50 mm	0.059 in.		
	Surface pattern	LT			
	Colour	HP® blue			
	Coefficient of friction	MF			
Textile carcass	Material	Polyester (PET) - HP® system			
	Plies no.	2			
	Weft type	Rigid			
Driving surface	Material	Fabric polyurethane (TPU) impregn. - HP® system			
	Thickness	---	mm	---	in.
	Surface pattern	LdB fabric			
	Colour	Light blue			
TECHNICAL SPECIFICATIONS					
Total thickness	6.00 mm	0.24 in.			
Weight	3.50 kg/m ²	0.71 lbs./sq.ft			
Elongation at 1%	12 N/mm	69.0 lbs./in.			
Max. admissible pull	24 N/mm	137.0 lbs./in.			
Temperature resistance ⁽¹⁾	min.	-30 °C	-22 °F		
	max.	110 °C	230 °F		
⁽¹⁾ Use of the belt with limit values may reduce its life.					
Minimum radius / diameter ⁽²⁾					
■ Knife edge minimum radius	no				
■ Bending roller min. diameter	50 mm	1.97 in.			
■ Counter-bending roller min. diameter	80 mm	3.15 in.			
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended.					
Coefficient of friction on driving surface					
■ Raw steel sheet	0.20 [-]				
■ Laminated plastic/wood	0.25 [-]				
■ Steel roller	0.20 [-]				
■ Rubberized roller	0.30 [-]				
Max. production width	800 mm	31 in.			
SUITABLE FOR					
Food industry					
 <p style="text-align: right;">PRODUCT SYSTEM </p>					
FEATURES					
Humidity influence					no
Suitable to metal detector					yes
Permanent antistatic dynamically (UNI EN ISO 21179)					yes
Static conductivity (UNI EN ISO 284)					no
Conveying on skid bed					yes
Conveying on rollers					yes
Conveying on skid bed on top and return					no
Troughed conveying					no
Swan neck conveying					yes
Inclined conveying					yes
Accumulators belts					no
Curved conveyor					no
Chemical resistances link					12
COMPLIANCES					
REACH EC 1907/2006 Regulation and Amendments EC 1935/2004 Regulation and Amendments EC 2023/2006 Regulation and Amendments EU 10/2011, 2023/1442 Regulation and Amendments HACCP (Hazard Analysis and Critical Control Points) FDA (Food and Drug Administration) VEGAN					
NOTES					

Issue: 10-05-2017

Last Update: 28-09-2023

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

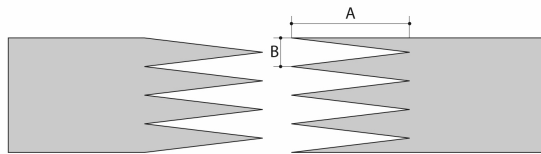
CODE NA1394

TYPE

2M12 U0-U15 HP LT blue A

Recommended joining procedure

SINGLE Z - 80 x 10 mm



A = 80 mm
B = 10 mm

Other joining methods can be used:

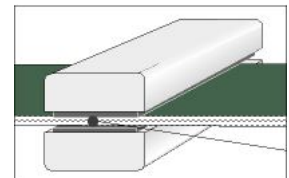
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press P \ PL \ PLS

Press settings	
Upper platen temperature	180 °C
Lower platen temperature	150 °C
Temperature gauge setting	175 °C
Curing time in press	6 min.
Pressure	3,5 bar
Film	see notes
Cement	---

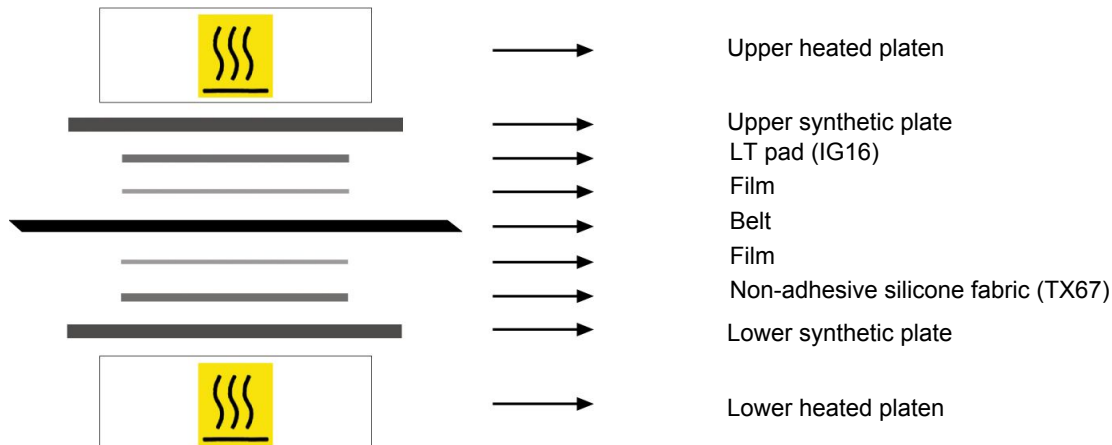
1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.

3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

Upper side of the belt: use foil TC456 - Reinforced blue HP PU film.
Lower side of the belt: use foil TC33 - Transparent PU film.

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