

# **CONVEYOR AND PROCESS BELTS**

# **TECHNICAL DATA SHEET**

# 2M12 U0-V-U5 SP

	COMPOSITIO	M			
_ (	COMPOSITION				
	Material	Polyurethane (TPU)			
Conveying surface	Thickness	0.50 mm <i>0.020</i>	in.		
	Surface pattern	Smooth			
Con	Colour	Green			
	Coefficient of friction	LF			
<b>Textile</b> carcass	Material	Polyester (PET)			
	Plies no.	2			
	Weft type	Rigid			
	Material	Fabric with polyurethan	e (TPU) impregnation		
<b>Driving</b> <b>surface</b>	Thickness	mm <i>0.000</i>	in.		
	Surface pattern	LdB fabric			
	Colour	Grey			

TECHNICAL SPECIFICATIONS				
Total thickness		2.10 mm	0.08	in.
Weight		2.50 kg/m <sup>2</sup>	0.51	lbs./sq.f
Elongation at 1%		12 N/mm	69.0	lbs./in.
Max. admissible pu	II	24 N/mm	137.0	lbs./in.
Temperature resistance (1)	min.	-10 °C	14	°F
resistance (1)	max.	60 ℃	140	°F
(1) Use of the belt with lin	nit values may re	duce its life.		
Minimum radius / d	liameter <sup>(2)</sup>			

Minimum radius / diameter * *		
Knife edge minimum radius	no	
■ Bending roller min. diameter	60 mm	2.36 in.
■ Counter-bending roller min. diameter	100 mm	3.94 in.
(2) The above mentioned values depend on the type of (	CUIODINO ioint r	acammandac

The above mentioned values depend on the type of CHIORINO joint recommended.

3500 mm

138 in.

Coefficient of friction on driving surface		
Raw steel sheet	0.20 [-]	
Laminated plastic/wood	0.25 [-]	
Steel roller	0.20 [-]	
Rubberized roller	0.30 [-]	

Max. production width SUITABLE FOR

Wood industry Packaging

Materials handling

Steel blankets magnetic elevators



FEATURES	
Humidity influence	no
Suitable to metal detector	
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances <u>link</u>	5

Last Update: 23-06-2016

## COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

**NOTES** 

PRODUCT CODE NA1346

## **DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



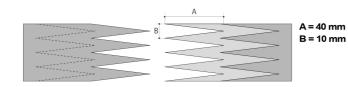
#### **CONVEYOR AND PROCESS BELTS**

#### JOINING TECHNICAL DATA SHEET

# 2M12 U0-V-U5 SP

### Recommended joining procedure

#### **DOUBLE Z**



#### Other joining methods can be used:

SKIVED JOINT '1'

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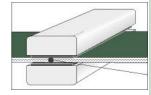
Check our general catalogue to get further info on CHIORINO joining methods.

#### Pressing

# Heating press P\PL\PLS

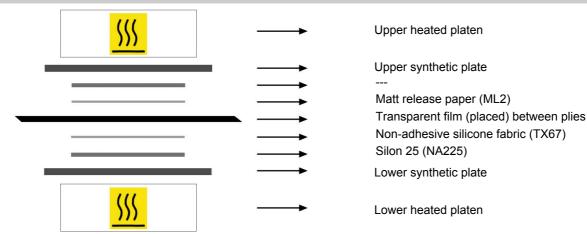
Press settings		
Upper platen temperature	165 °C	
Lower platen temperature	165 °C	
Temperature gauge setting	165 °C	
Curing time in press	3 min.	
Pressure	2 bar	
Film	TC30 - Transparent PVC film	
Cement		

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
  A periodical inspection of the thermostats is recommended, to make sure they function correctly.

# Layout of components



### Notes

PRODUCT CODE NA1346 Last Update: 20-10-2020

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