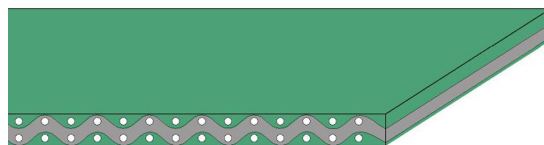


CODE		NA-133		TYPE		N	
<b>COMPOSITION</b>							
Conveying surface	Material	Fabric with polyurethane (TPU) impregnation					
	Thickness	---	mm	---	in.		
	Surface pattern	Fabric					
	Colour	Green					
	Coefficient of friction	LF					
Textile carcass	Material	Polyamide (PA)					
	Plies no.	2					
	Weft type	Flexible					
Driving surface	Material	Fabric with polyurethane (TPU) impregnation					
	Thickness	---	mm	---	in.		
	Surface pattern	Fabric					
	Colour	Green					
<b>TECHNICAL SPECIFICATIONS</b>							
Total thickness		0.60	mm	0.02	in.		
Weight		0.60	kg/m <sup>2</sup>	0.12	lbs./sq.ft		
Elongation at 1%		2	N/mm	11.0	lbs./in.		
Max. admissible pull		4	N/mm	23.0	lbs./in.		
Temperature resistance <sup>(1)</sup>	min.	-20	°C	-4	°F		
	max.	100	°C	212	°F		
<sup>(1)</sup> use of the belt with limit values may reduce its life							
Minimum roller diameter <sup>(2)</sup>							
■ Knife edge		no					
■ Bending roller		15	mm	0.6	in.		
■ Counter-bending roller		15	mm	0.6	in.		
<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended							
Coefficient of friction on driving surface							
■ Raw steel sheet		0.20 [-]					
■ Laminated plastic/wood		0.25 [-]					
■ Steel roller		0.20 [-]					
■ Rubberized roller		0.30 [-]					
Max. production width		1800	mm	71	in.		
<b>SUITABLE FOR</b>							
Paper industry: cutters							
Printing and graphic: stacking							
Printing and graphic: insertion cassettes wind./unwinding							
Printing and graphic: gathering							
Printing and graphic: wrapping / binding							
Packaging							
<b>FEATURES</b>							
Humidity influence		yes					
Suitable to metal detector		no					
Permanent antistatic dynamically (UNI EN ISO 21179)		yes					
Static conductivity (UNI EN ISO 284)		no					
Conveying on skid bed		yes					
Conveying on rollers		yes					
Conveying on skid bed on top and return		yes					
Troughed conveying		no					
Swan neck conveying		no					
Inclined conveying		no					
Accumulators belts		yes					
Curved conveyor		no					
Chemical resistances <a href="#">link</a>		5					
<b>COMPLIANCES</b>							
REACH EC 1907/2006 Regulation and Amendments							
<b>NOTES</b>							



Issue: 24-07-2009

Last Update: 01-03-2019

**DISCLAIMER**

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CODE **NA-133**

TYPE

**N**

• Recommended joining procedure SKIVED JOINT '1'



Check our general catalogue to get further info on CHIORINO joining methods.

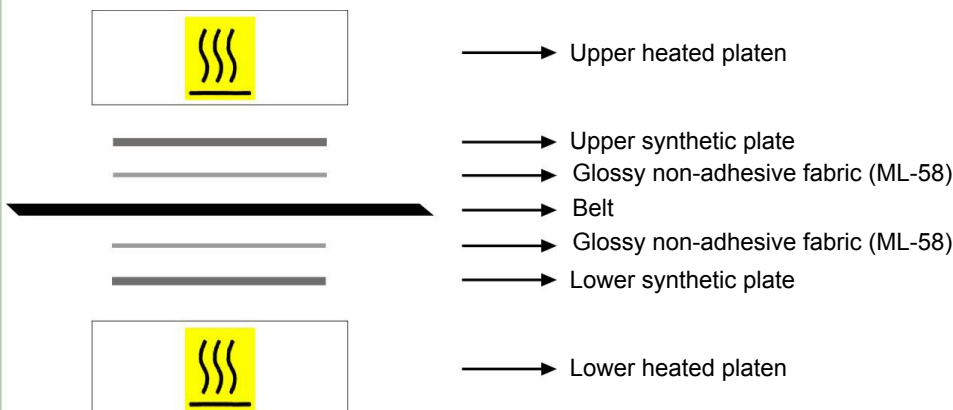
• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
<b>B600 A</b>	0,7	20	Straight	1-10	26	-10	19,95	---	---	---	---	---
<b>B300 SA</b>	0,7	20	Straight	1-10	27	-10	12-16	---	---	---	---	---

• Guide to the use of adhesives

Apply the **K cement** on the polyamide part of the splices.  
 Let dry for 5 minutes, then match the belt ends, paying attention to align properly.  
 Press according to the instructions shown.  
 To ensure best joint life it is advisable not to run or tension the belt for 24 hours.  
 Kit: **NAILCOL**

• Layout of components



Press settings	
Upper platen temperature	85 °C
Lower platen temperature	85 °C
Curing time in press	5 min.
Driving torque	30
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

Issue: 30-09-2005

Last Update: 30-01-2014

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