

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2T12 U0-U2 W SP

	COMPOSITION	ON			
	Material	Polyurethane (TPU)			
Conveying surface	Thickness	0.20 mm <i>0.008 in.</i>			
	Surface pattern	Smooth			
Con	Colour	White			
	Coefficient of friction	LF			
SS	Material	Polyester (PET)			
Textile carcass	Plies no.	2			
F 8	Weft type	Flexible			
	Material	Fabric with polyurethane (TPU) impregnation			
Driving surface	Thickness	mm in.			
	Surface pattern	Fabric			
	Colour	White			

TECHNICAL SPECIFICATIONS					
Total thickness	1.60	mm	0.06	in.	
Weight	1.80	kg/m²	0.37	lbs./sq.ft	
Elongation at 1%	12	N/mm	69.0	lbs./in.	
Max. admissible pull	24	N/mm	137.0	lbs./in.	
Temperature resistance (1)	min.	-20	°C	-4	°F
resistance (1)	max.	100	°C	212	°F
⁽¹⁾ Use of the belt with limit values may reduce its life.					

Minimum radius / diameter (2)		
Knife edge minimum radius	no	
■ Bending roller min. diameter	30 mm	1.18 in.
Counter-bending roller min. diameter	40 mm	1.57 in.
(2) The above mentioned values depend on the type of CHIORINO joint recommended.		

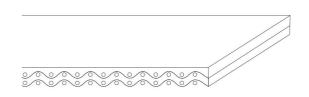
Coefficient of friction on dri	vina curface

	J		
Raw steel sheet	0.20 [-]		
Laminated plastic/wood	0.25 [-]		
■ Steel roller	0.20 [-]		
Rubberized roller	0.30 [-]		
Max. production width	3500 mm	138 in.	-

SUITABLE FOR

Food: bakery

Food: conveying of dried pasta



FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	yes
Chemical resistances link	5

Last Update: 04-04-2023

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

NOTES

PRODUCT CODE NA1335

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



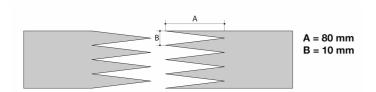
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JOINING TECHNICAL DATA SHEET

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Recommended joining procedure

SINGLE Z - 80 x 10 mm



Other joining methods can be used:

DIAGONAL SINGLE Z DOUBLE Z SKIVED JOINT '1'

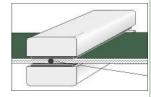
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

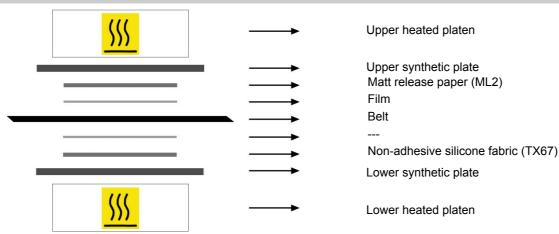
Press settings	
Upper platen temperature	155 °C
Lower platen temperature	155 °C
Temperature gauge setting	152 °C
Curing time in press	0 min.
Pressure	2 bar
Film	TC32 - White PU film
Cement	

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

PRODUCT CODE NA1335 Last Update: 16-06-2020

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