

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2M10 U0-U2 N HC SP

COMPOSITION						
Conveying surface	Material	Polyurethane (TPU)				
	Thickness	0.20	mm	0.008	in.	
	Surface pattern	Matt				
	Colour	Black				
	Coefficient of friction	LF				
Textile carcass	Material	Polyester (PET)				
	Plies no.	2				
	Weft type	Rigid				
Driving surface	Material	Fabric	with poly	urethane	e (TPU) impregnation	
	Thickness		mm		in.	
	Surface pattern	Fabric				
	Colour	Grey				

TECHNICAL SPECIFICATIONS				
Total thickness	1.20 mm	0.05	in.	
Weight	1.40 kg/m²	0.29	lbs./sq.ft	
Elongation at 1%	10 N/mm	57.0	lbs./in.	
Max. admissible pull		10 N/mm	57.1	lbs./in.
Temperature resistance (1)	min.	-20 °C	-4	°F
resistance (1)	max.	100 °C	212	°F
⁽¹⁾ Use of the belt with limit values may reduce its life.				
Minimum radius / dia	meter (2)			

Knife edge minimum radius	no		
■ Bending roller min. diameter	8 mm	0.31 in.	
Counter-bending roller min. diameter	16 mm	0.63 in.	
$^{\left(2\right)}$ The above mentioned values depend on the type of CHIORINO joint recommended.			
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Coefficient of friction on driving surface			
Raw steel sheet	0.20 [-]		
Laminated plastic/wood	0.25 [-]		
■ Steel roller	0.20 [-]		
Rubberized roller	0.30 [-]		
Max. production width	3600 mm	142 in.	

SUITABLE FOR

Textile: nonwoven
Textile: cross-lappers
Paper industry: tissue
Tanning industry

Electronic industry: components conveying



FEATURES	
Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	yes
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances <u>link</u>	5

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

NOTES

Static conductivity (UNI EN ISO 284)
- Conveying surface 10^3 to 10^5 Ohm per Sqm K1% rel. 5 N/mm

Last Update: 08-07-2021

PRODUCT CODE NA1255

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

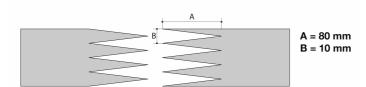


CONVEYOR AND PROCESS BELTS

JOINING TECHNICAL DATA SHEET

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Recommended joining procedure SINGLE Z - 80 x 10 mm



Other joining methods can be used:

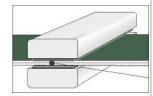
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

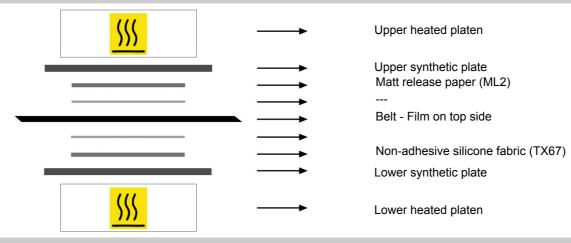
Press settings	
Upper platen temperature	160 °C
Lower platen temperature	160 °C
Temperature gauge setting	160 °C
Curing time in press	0 min.
Pressure	2 bar
Film	TC614 - Film PU black H
Cement	

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

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