

## CONVEYOR AND PROCESS BELTS

## TECHNICAL DATA SHEET

CODE **NA1230**

TYPE

**PT1.2 0-G2 FL**

### COMPOSITION

Conveying surface	Material	Synthetic elastomer	
	Thickness	0.2 mm	0.008 in.
	Surface pattern	FL	
	Colour	Green	
	Coefficient of friction	MF	
Textile carcass	Material	Polyester (PET)	
	Plies no.	2	
	Weft type	Rigid	
Driving surface	Material	Fabric with polyurethane (TPU) impregnation	
	Thickness	---	mm --- in.
	Surface pattern	Fabric	
	Colour	Black	

### TECHNICAL SPECIFICATIONS

Total thickness	1.20 mm	0.05 in.
Weight	1.50 kg/m <sup>2</sup>	0.31 lbs./sq.ft
Elongation at 1%	6 N/mm	34.0 lbs./in.
Max. admissible pull	12 N/mm	68.5 lbs./in.
Temperature resistance <sup>(1)</sup>	min.	-20 °C -4 °F
	max.	+100 °C 212 °F

<sup>(1)</sup> Use of the belt with limit values may reduce its life.

Minimum roller diameter <sup>(2)</sup>

■ Knife edge	no
■ Bending roller	25 mm 1.0 in.
■ Counter-bending roller	30 mm 1.2 in.

<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended.

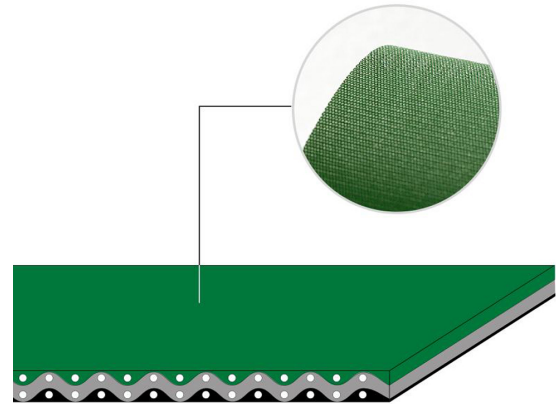
Coefficient of friction on driving surface

■ Raw steel sheet	0.20 [-]
■ Laminated plastic/wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

Max. production width	1200 mm	47 in.
-----------------------	---------	--------

### SUITABLE FOR

Paper industry: cutters  
 Printing and graphic: wrapping / binding  
 Packaging




### FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances <a href="#">link</a>	6

### COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

### NOTES

Issue: 06-03-2014

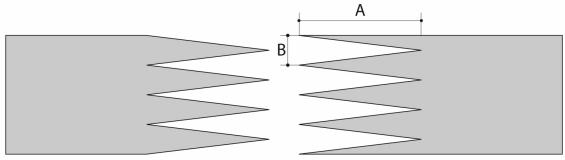
Last Update: 13-11-2020

### DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE	NA1230	TYPE	PT1.2 0-G2 FL
------	--------	------	---------------

Recommended joining procedure      MICRO Z - 30 x 6 mm



A = 30 mm  
B = 6 mm

Other joining methods can be used:

- SINGLE Z - 80 x 10 mm
- SKIVED JOINT '1'
- 
- 

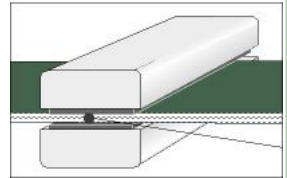
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

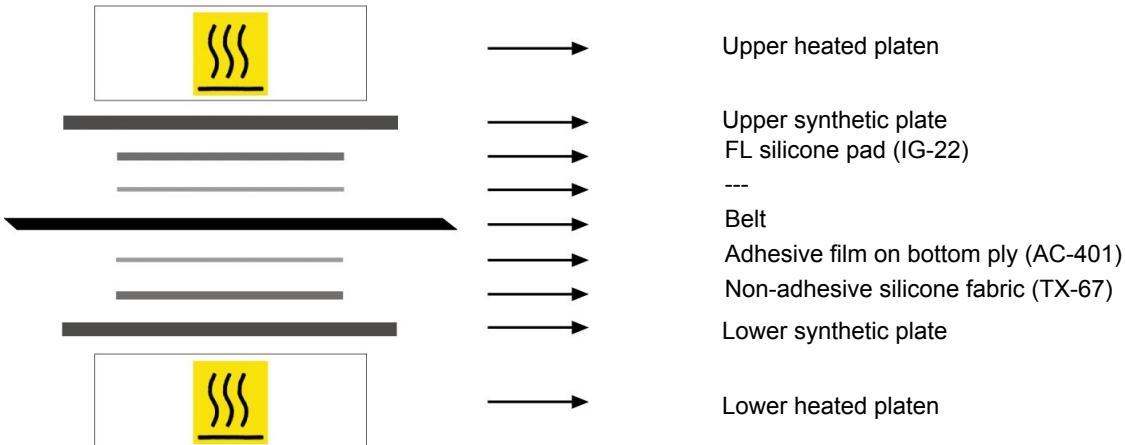
Heating press      P \ PL \ PLS

Press settings	
Upper platen temperature	180 °C
Lower platen temperature	110 °C
Temperature gauge setting	150 °C
Curing time in press	2 min.
Pressure	2 bar
Film	none
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.
2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.



• Layout of components



• Notes

Issued: 05-03-2014      Last Update: 02-11-2020

**DISCLAIMER**  
The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

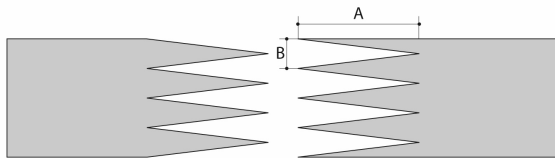
CODE **NA1230**

TYPE

**PT1.2 0-G2 FL**

**• Recommended jointing procedure**

**“F35 FAST JOINT” MICRO Z**



**A = 35 mm**  
**B = 5 mm**

**Other jointing methods can be used:**

---  
---  
---  
---

Check our general catalogue to get further info on CHIORINO jointing methods.

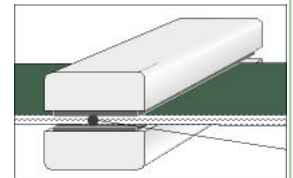
**• Pressing**

**Heating press P50 FJ**

Press settings	
Upper platen temperature	180 °C
Lower platen temperature	180 °C
Temperature gauge setting	180 °C
Curing time in press	2 min.
Cooling time	10 min.

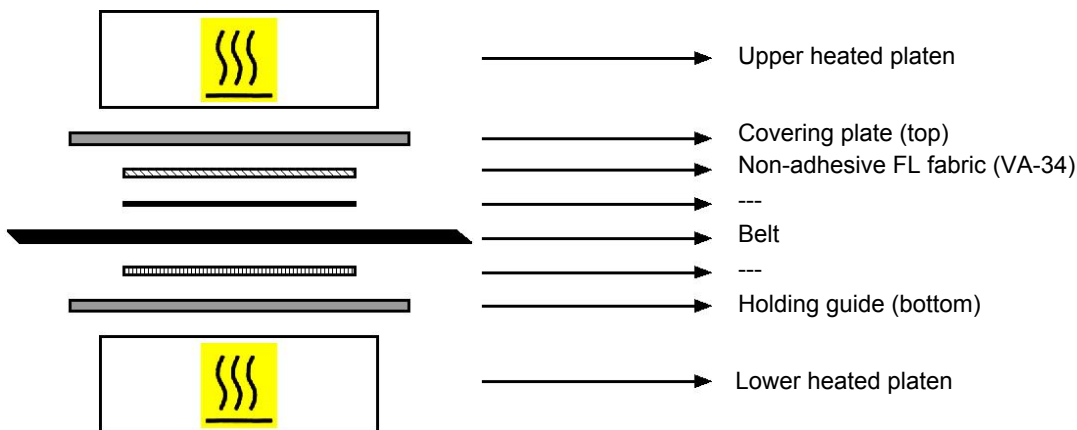
**Advice for the press adjustment:**

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.  
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

**• Layout of components**



**• Notes**

Issue: 04-10-2018

Last Update: 04-10-2018

**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.