

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

2MT6 U0-0 HP E/C

	COMPOSITION	DN
b a	Material	Cotton-PET
	Thickness	mm <i>in.</i>
Conveying surface	Surface pattern	Fabric
Con	Colour	Natural
	Coefficient of friction	LF
e S	Material	Cotton-PET
Textile carcass	Plies no.	2
F 8	Weft type	Combined
	Material	Fabric polyurethane (TPU) impregn HP® system
ing	Thickness	mm in.
Driving surface	Surface pattern	Fabric
	Colour	Light blue

TECHNICAL SPECIFICATIONS				
Total thickness	1.50 mm	0.06	in.	
Weight	1.40 kg/m²	0.29	lbs./sq.ft	
Elongation at 1%	6 N/mm	34.0	lbs./in.	
Max. admissible pul	12 N/mm	68.5	lbs./in.	
Temperature resistance (1)	min.	-30 °C	-22	°F
resistance (1)	max.	100 °C	212	°F
(1) Use of the belt with lim	it values may re	duce its life.		
Minimous un dive / d	:(2)			

Minimum radius / diameter (2)		
Knife edge minimum radius	4 mm	0,16 in.
■ Bending roller min. diameter	8 mm	0.31 in.
■ Counter-bending roller min. diameter	16 mm	0.63 in.
(2) The above mentioned values depend on the type of CH	IORINO ioint r	ecommended

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]	
Laminated plastic/wood	0.25 [-]	
■ Steel roller	0.20 [-]	
Rubberized roller	0.30 [-]	
Max. production width	2000 mm	79 in.

SUITABLE FOR

Food: bread

Food: biscuits and crackers

Food: biscuits and crackers: rotary cutter Food: biscuits and crackers: rotary moulder

Food: sweet and salty snacks

Food: pizza



PRODUCT SYSTEM



FEATURES	
Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	no
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	yes
Troughed conveying	yes
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances <u>link</u>	

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments FDA (Food and Drug Administration) **VEGAN**



Last Update: 26-01-2024

NOTES

PRODUCT CODE NA1215

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



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Recommended joining procedure

JOINING TECHNICAL DATA SHEET

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SINGLE Z - 80 x 10 mm

A = 80 mm B = 10 mm

Other joining methods can be used:

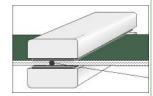
Check our general catalogue to get further info on CHIORINO joining methods.

Pressing

Heating press P\PL\PLS

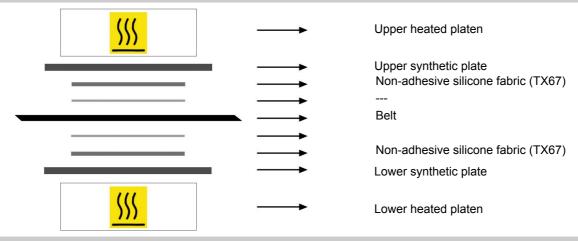
Press settings		
Upper platen temperature	165 °C	
Lower platen temperature	165 °C	
Temperature gauge setting	165 °C	
Curing time in press	3 min.	
Pressure	3 bar	
Film	none	
Cement		

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

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